OMRON

# High-resolution Digital Proximity Sensor with Separate Amplifier

## E2C-EDA Series

## A Digital Proximity Sensor At Last!

realizing

# Finally a Digital Proximity Sensor Capable of High-resolution Sensing with Unprecedented Ease

# Sensors

## An Impressive Lineup of Sensor Heads to Handle a Wide Variety of Applications

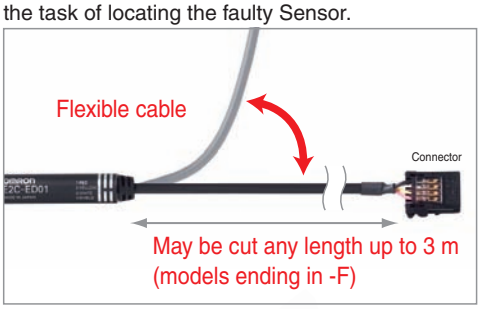
### An Array of Heads

The lineup includes some Sensor Heads as thin as 3-mm in diameter and others that are thin and flat. Narrow installation spaces are not a problem for these models. Still other Sensor Heads are heat resistant or rated IP67 for superior environmental resistance. These models are capable of high-resolution sensing even in harsh environments.


### Flexible Cables Provided as a Standard Feature

Industry First

With flexible cables connecting the Preamplifier to the Amplifier, installation on moving parts is never a problem. The twin-output models can also output an open-circuit alarm. In that rare instance where the cable breaks, the E2C-EDA can then send out an alarm that greatly simplifies the task of locating the faulty Sensor.

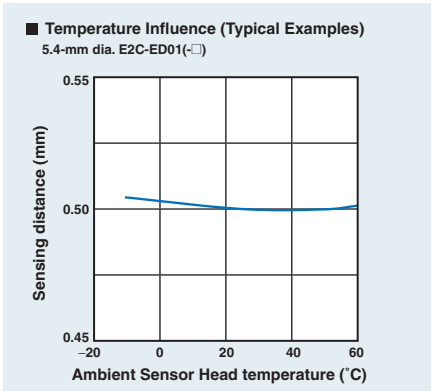



## High-resolution Sensing Unaffected by Environmental Swings

Industry Leader

### Excellent temperature characteristics at 0.08%/°C (5.4-mm dia. Sensor Head)

In addition to repeat accuracy of 1-μm or better, the temperature characteristics of the E2C-EDA are flat. This means that environmental factors, such as temperature swings in the morning and at night, will not affect high-resolution positioning and screening.



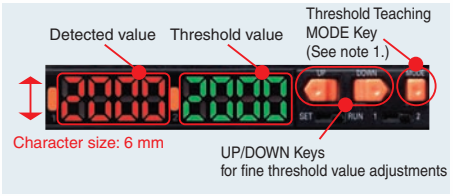
# Amplifiers

## Simple and Reliable Measurements with Micron-level Resolution

Industry First

### Two Clear, Large, and Easy-to-Read Digital Displays

The E2C-EDA features two large, easy-to-read digital displays. Since the digitized detected and threshold values can be checked at the same time, settings are simple and reliable for just about anyone. Various teaching methods are also available for settings that cannot be made consistently by different operators.




Note 1: Press the MODE Key with the E3C-EDA running to switch to individual teaching modes, Fine Positioning, or Zero Reset.

### Digital Display Simplifies Installation and Settings

In the stable sensing zone, the E2C-EDA generally reads 1,500 or higher (see note 2). This way you can tell at a glance whether the current installation and settings are within the optimal range.

Note 2: This reading is only a guideline because there may be some variation between Sensors. Also refer to the *Engineering Data* because values may vary with non-standard objects.

### Connector for Connecting Sensor Heads to Amplifiers

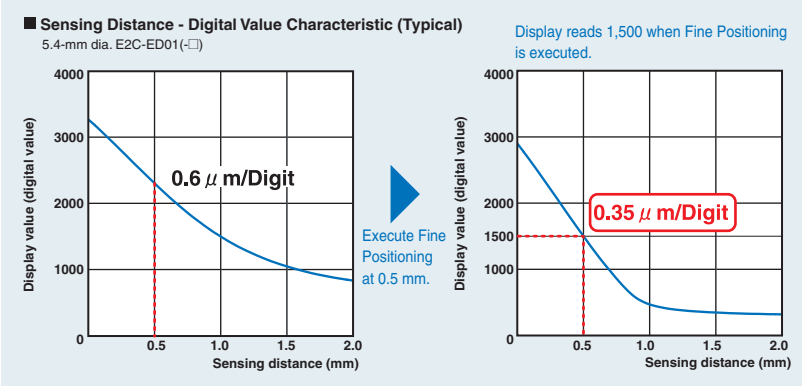
A Shielded Connector is used for more reliable wiring and easier cable handling. Since the press-fit connector allows repeat connections, wiring and head replacement are simple and reliable.

## Support for High-resolution Positioning and Screening

Patent pending

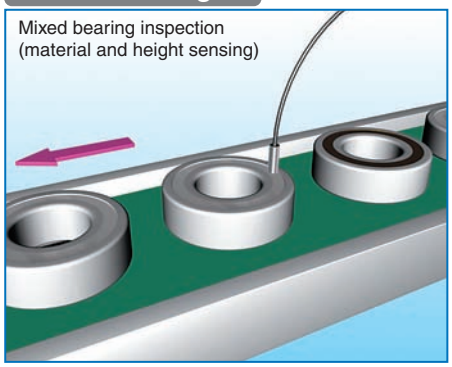
### Fine Positioning Maximizes Digital Changes

Fine Positioning maximizes changes in the digital value as you get closer to the sensing point. More precise sensing can be achieved by executing Fine Positioning with the workpiece positioned at the point to be maximized.



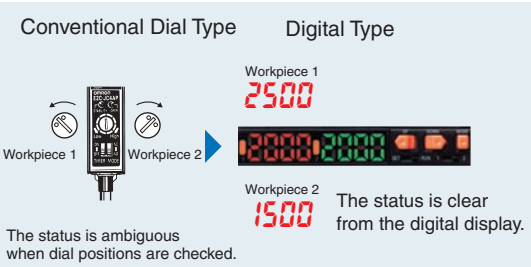
# Applications

## Screening

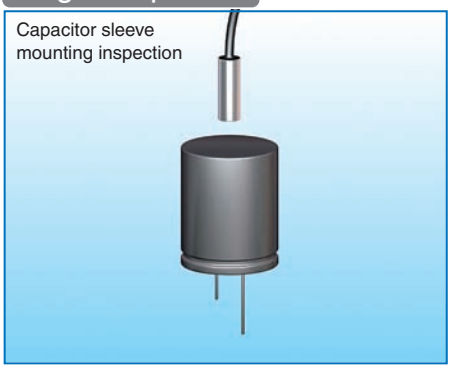



### Digital Display

The E2C-EDA can visually recognize height and material differences simply and reliably even with the most demanding settings.

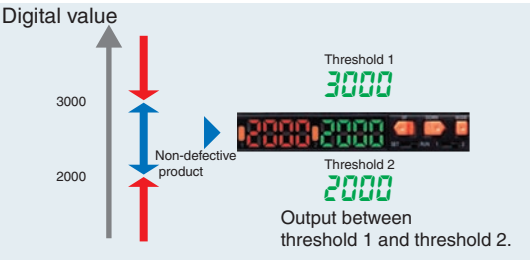



## Height inspection

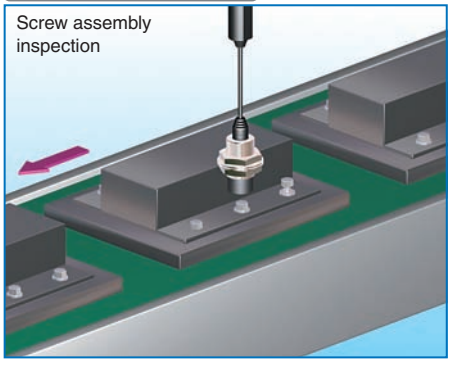



### Area Output (Twin-output Type)

An OK/NG result is easily obtained because the E2C-EDA outputs a signal between two threshold values.

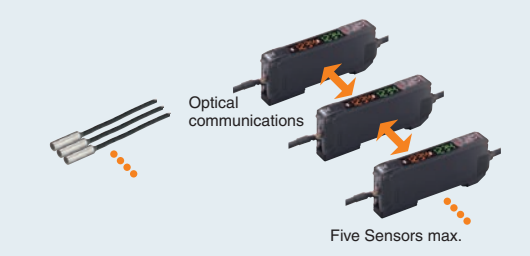



## Height inspection

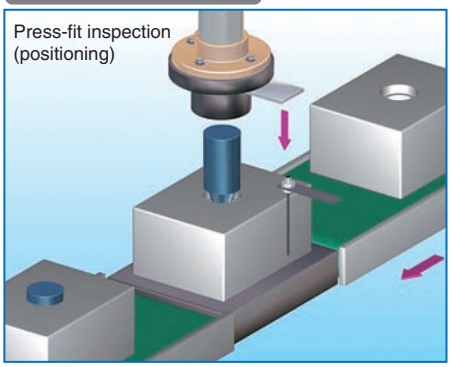



### Mutual Interference Prevention

The E2C-EDA has a mutual interference prevention function that uses intermittent sensing via optical communications to enable up to 5 Sensors to be combined very closely together. This feature enables multiple measurements to be made in a machine or process.

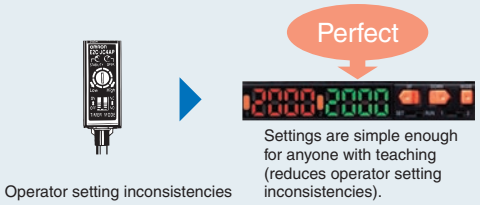


## Positioning

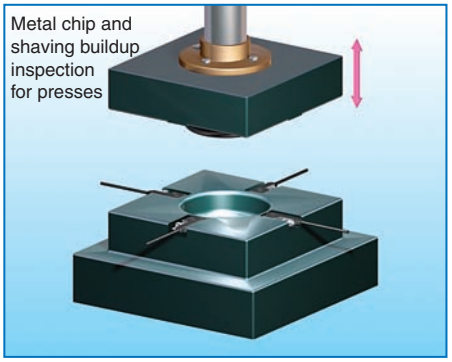



### Teaching

Position teaching yields consistent settings that cannot be matched by operator settings.

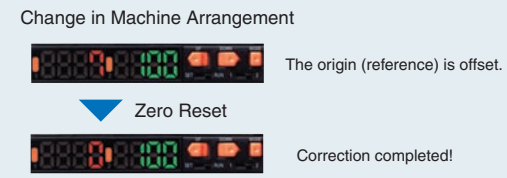



## Gap inspection




### Zero Reset (Fixed Threshold)

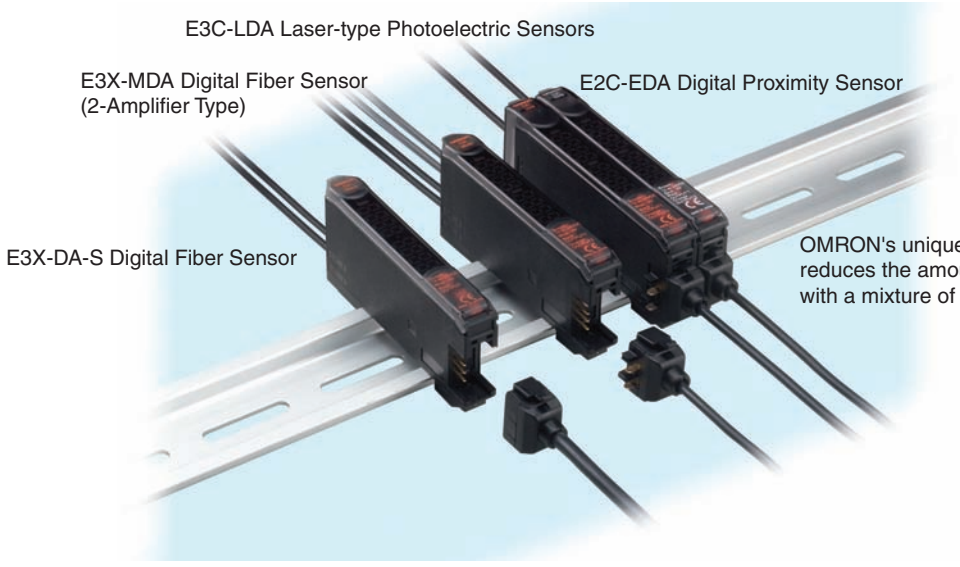
When using a fixed sensing gap (threshold), the origin and reference position can be corrected quite simply if needed, such as when changing the process being performed.




## Simple and Common Sensor Operation in Devices

### Platform Concept Ensures Common Operation and Programming Devices

The basic functions and Programming Devices like the Mobile Console are the same for the E2C-EDA as they are for the E3X-DA-S Digital Fiber Sensor and the E3C-LDA Laser-type Photoelectric Sensor. Just select the right type of E2C-EDA for the application, and the rest is easy.



# Ordering Information

## ■ Sensors

### Sensor Heads

| Type | Appearance | | Sensing distance | Repeat accuracy | Model |
|---|---|---|---|---|---|
| Shielded | Cylindrical  | 3 dia. × 18 mm | 0.6 mm | 1 μm | E2C-EDR6-F (See note 2.) |
| | | 5.4 dia. × 18 mm | 1 mm | 1 μm | E2C-ED01-□ (See notes 1, 2, and 3.) |
| | | 8 dia. × 22 mm | 2 mm | 2 μm | E2C-ED02-□ (See notes 1, 2, and 3.) |
| | Screw  | M10 × 22 mm | 2 mm | 2 μm | E2C-EM02-□ (See notes 1, 2, and 3.) |
| | Flat  | 30 × 14 × 4.8 mm | 5 mm | 2 μm | E2C-EV05-□ (See notes 1, 2, and 3.) |
| Unshielded | Screw  | M18 × 46.3 mm | 7 mm | 5 μm | E2C-EM07M-□ (See notes 1, 2, and 3.) |
| Heat-resistant | Screw  | M12 × 22 mm | 2 mm | 2 μm | E2C-EM02H (See note 2.) |

**Note 1.** A Protective Spiral Tube is provided with models ending in the suffix -S. (example: E2C-ED01-S).

**2.** Two cable lengths are available. (3-dia.: free-cut type, Heat-resistant type: standard-length only).
Overall length of the standard-length type: 2.5 m, Length from the Sensor Head to the Preamplifier: 2.0 m (Example: E2C-ED01)
Overall length of the free-cut type: 3.5 m, Length from the Sensor Head to the Preamplifier: 0.5 m for models ending in the suffix -F (example: E2C-ED01F).

**3.** Models ending in the suffix -S that come with Protective Spiral Tubes and free-cut models ending in the suffix -F are made-to-order products.

### Amplifier Units

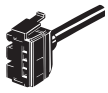
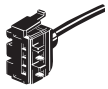
#### Amplifier Units with Cables

| Item | | Appearance | Functions | Model | |
|---|---|---|---|---|---|
| | | | | NPN output | PNP output |
| Advanced models | Twin-output models |  | Area output, open circuit detection, differential operation | E2C-EDA11 | E2C-EDA41 |
| | External-input models | | Remote setting, differential operation | E2C-EDA21 | E2C-EDA51 |

### Amplifier Units with Connectors

| Item | | Appearance | Functions | Model | |
|---|---|---|---|---|---|
| | | | | NPN output | PNP output |
| Advanced models | Twin-output models |  | Area output, open circuit detection, differential operation | E2C-EDA6 | E2C-EDA8 |
| | External-input models | | Remote setting, differential operation | E2C-EDA7 | E2C-EDA9 |

## Amplifier Unit Connectors (Order Separately)

| Item | Appearance | Cable length | No. of conductors | Model |
|---|---|---|---|---|
| Master Connector |  | 2 m | 4 | E3X-CN21 |
| Slave Connector |  | | 2 | E3X-CN22 |

Connector Ordering Precaution

Amplifier Units and Connectors are sold separately.

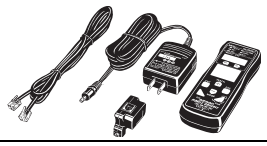
Refer to the following tables when placing an order.

| Amplifier Unit | | | | Applicable Connector (Order Separately) | |
|---|---|---|---|---|---|
| Model | NPN output | PNP output | | Master Connector | Slave Connector |
| Advanced models | E2C-EDA6 | E2C-EDA8 | + | E3X-CN21 | E3X-CN22 |
| | E2C-EDA7 | E2C-EDA9 | | | |

When Using 5 Amplifier Units

| | | | |
|---|---|---|---|
| Amplifier Units (5 Units) | + | 1 Master Connector | 4 Slave Connectors |

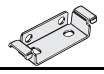
## Mobile Console (Order Separately)

| Appearance | Model | Remarks |
|---|---|---|
|  | E3X-MC11-SV2 (model number of set) | Mobile Console with Head, Cable, and AC adapter provided as accessories |
|  | E3X-MC11-C1-SV2 | Mobile Console |
|  | E3X-MC11-H1 | Head |
|  | E39-Z12-1 | Cable (1.5 m) |

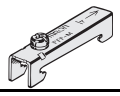
**Note:** Use the E3X-MC11-SV2 Mobile Console with E2C-EDA-series Amplifier Units. If you use a Mobile Console like the E3X-MC11-S, some functions may not operate.

## Accessories (Order Separately)

### Mounting Bracket

| Appearance | Model | Quantity |
|---|---|---|
|  | E39-L143 | 1 |

### End Plate

| Appearance | Model | Quantity |
|---|---|---|
|  | PFP-M | 1 |

# Specifications

## Sensor Heads

| Model | | | E2C-EDR6-F | E2C-ED01(-□) | E2C-ED02(-□) | E2C-EM02-□) | E2C-EM07(-□) | E2C-EV05(-□) | E2C-EM02H |
|---|---|---|---|---|---|---|---|---|---|
| Item | | | 3 dia. × 18 mm | 5.4 dia. × 18 mm | 8 dia. × 22 mm | M10 × 22 mm | M18 × 46.3 mm | 30 × 14 × 4.8 mm | M12 × 22 mm |
| Sensing distance | | | 0.6 mm | 1 mm | 2 mm | | 7 mm | 5 mm | 2 mm |
| Sensing object | | | Magnetic metal (The sensing distance will decrease when sensing non-magnetic metal. Refer to *Engineering Data* on page 10.) | | | | | | |
| Standard sensing object | | | 5 × 5 × 3 mm | | 10 × 10 × 3 mm | | 22 × 22 × 3 mm | 15 × 15 × 3 mm | 20 × 20 × 3 mm |
| | | | Material: iron (S50C) | | | | | | |
| Repeat accuracy (See note 1.) | | | 1 μm | | 2 μm | | 5 μm | 2 μm | |
| Hysteresis distance | | | Variable | | | | | | |
| Temperature characteristic (See note 1.) | Sensor Head | | 0.3%/°C | 0.08%/°C | | | | 0.04%/°C | 0.2%/°C |
| | Preamplifier and Amplifier | | 0.08%/°C | | | | | | |
| Ambient temperature (See note 2.) | Operating | | –10°C to 60°C (with no icing or condensation) | | | | | | –10°C to 200°C (See note 3.) |
| | Storage | | –10°C to 60°C (with no icing or condensation) | –20°C to 70°C (with no icing or condensation) | | | | | |
| Ambient humidity | | | Operating/storage: 35% to 85% (with no condensation) | | | | | | |
| Insulation resistance | | | 50 MΩ min. (at 500 VDC) | | | | | | |
| Dielectric strength | | | 1,000 VAC at 50/60 Hz for 1 min between current carry parts and case | | | | | | |
| Vibration resistance | | | Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions | | | | | | |
| Shock resistance | | | Destruction: 500 m/s$^2$ for 3 times each in X, Y, and Z directions | | | | | | |
| Degree of protection | | | IEC60529 IP67 | | | | | | IEC60529 IP60 (See note 4.) |
| Connection method | | | Connector (standard cable length: 2.5 m (2 m between Head and Preamplifier)<br>"-F" model cable length: 3.5 m (0.5 m between Head and Preamplifier) | | | | | | |
| Weight (packed state) | | | Approx. 120 g (Models with protective spiral tube ("-S" models) are approx. 90 g heavier.) | | | | | | |
| Material | Sensor Head | Case | Brass | Stainless steel | Brass | | | Zinc | Brass |
| | | Sensing surface | Heat-resistant ABS | | | | | | PEEK |
| | | Clamping nut | --- | | | Nickel-plated brass | | --- | Nickel-plated brass |
| | | Toothed washer | --- | | | Zinc-plated iron | | --- | Zinc-plated iron |
| | Preamplifier | | PES | | | | | | |
| Accessories | | | Preamplifier Mounting Brackets, Instruction Manual | | | | | | |

**Note 1.** The repeat accuracy and temperature characteristic are for a standard sensing object positioned midway through the rated sensing distance.

**2.** A sudden temperature rise even within the rated temperature range may degrade characteristics.

**3.** For the Sensor Head only without the preamplifier (–10 to 60°C). With no icing or condensation.

**4.** Do not operate in areas exposed to water vapor because the enclosure is not waterproof.

## Amplifier Units

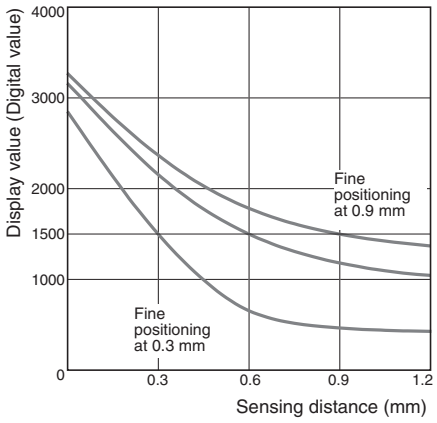
| Item | Model / Type | | | | |
|---|---|---|---|---|---|
| | Type | Advanced Models with Twin Outputs | | Advanced Models with External Inputs | |
| | NPN output | E2C-EDA11 | E2C-EDA6 | E2C-EDA21 | E2C-EDA7 |
| | PNP output | E2C-EDA41 | E2C-EDA8 | E2C-EDA51 | E2C-EDA9 |
| **Supply voltage** | | 12 to 24 VDC ±10%, ripple (p-p): 10% max. | | | |
| **Power consumption** | | 1,080 mW max. (current consumption: 45 mA at power supply voltage of 24 VDC) | | | |
| **Control output** | | Load power supply voltage: 26.4 VDC max.; NPN/PNP open collector output; load current: 50 mA max. (residual voltage: 1 V max.) | | | |
| **Response time** | **Super-high-speed mode** | 150 μs for operation and reset respectively | | | |
| | **High-speed mode** | 300 μs for operation and reset respectively | | | |
| | **Standard mode** | 1 ms for operation and reset respectively | | | |
| | **High-resolution mode** | 4 ms for operation and reset respectively | | | |
| **Functions** | **Differential detection** | Switchable between single edge and double edge detection mode<br>Single edge: Can be set to 300 μs, 500 μs, 1 ms, 10 ms, or 100 ms<br>Double edge: Can be set to 500 μs, 1 ms, 2 ms, 20 ms, or 200 ms. | | | |
| | **Timer function** | Select from OFF-delay, ON-delay, or one-shot timer.<br>1 ms to 5 s (1 to 20 ms set in 1-ms increments, 20 to 200 ms set in 10-ms increments, 200 ms to 1 s set in 100-ms increments, and 1 to 5 s set in 1 s-increments) | | | |
| | **Zero-reset** | Negative values can be displayed. (Threshold is not shifted.) | | | |
| | **Initial reset** | Settings can be returned to defaults as required. | | | |
| | **Mutual interference prevention** | Possible for up to 5 Units. (See note.)<br>Intermittent oscillation method (Response time = (number of Units connected + 1) ×15 ms) | | | |
| | **Hysteresis settings** | Setting range: 10 to 4,000 | | | |
| | **I/O settings** | Output setting (Select from channel 2 output, area output, self-diagnosis, or open circuit detection.) | | Input setting (Select from teaching, fine positioning, zero-reset, synchronous detection.) | |
| **Digital display** | | Select from the following: Incident level + threshold, incident level percentage +threshold, incident light peak level + incident light bottom level (updated with output), long bar display, incident level + peak hold, incident level + channel | | | |
| **Display orientation** | | Switching between normal/reversed display is possible. | | | |
| **Ambient temperature** | | Operating:<br>When connecting 1 to 2 Units: –10°C to 55°C<br>When connecting 3 to 5 Units: –10°C to 50°C<br>When connecting 6 to 16 Units: –10°C to 45°C<br>When used in combination with an EDR6-F<br>When connecting 3 to 4 Units: –10°C to 50°C<br>When connecting 5 to 8 Units: –10°C to 45°C<br>When connecting 9 to 16 Units: –10°C to 40°C<br>Storage: –20°C to 70°C (with no icing) | | | |
| **Ambient humidity** | | Operating/storage: 35% to 85% (with no condensation) | | | |
| **Insulation resistance** | | 20 MΩ min. (at 500 VDC) | | | |
| **Dielectric strength** | | 1,000 VAC at 50/60 Hz for 1 min | | | |
| **Vibration resistance** | | Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions | | | |
| **Shock resistance** | | Destruction: 500 m/s$^2$ for 3 times each in X, Y, and Z directions | | | |
| **Degree of protection** | | IEC60529 IP50 | | | |
| **Connection method** | | Prewired | Connector | Prewired | Connector |
| **Weight (packed state)** | | Approx. 100 g | Approx. 55 g | Approx. 100 g | Approx. 55 g |
| **Material** | **Case** | PBT (polybutylene terephthalate) | | | |
| | **Cover** | Polycarbonate | | | |

**Note:** Communications are disabled if the detection mode is selected during super-high-speed sensing mode, and the communications functions for mutual interference prevention and the Mobile Console will not function.

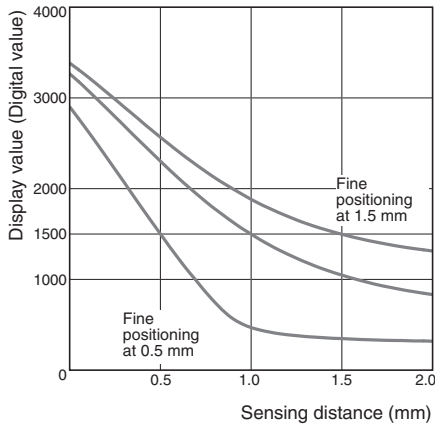
# Engineering Data

## Sensing Distance vs. Display Values

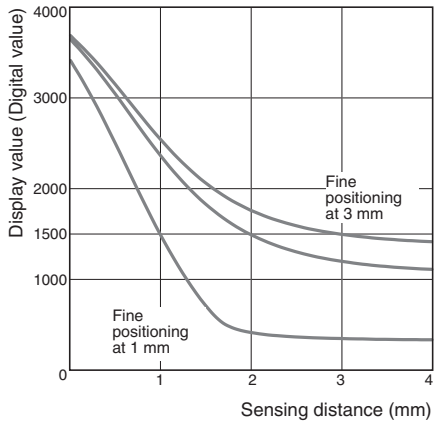
**E2C-EDR6-F**



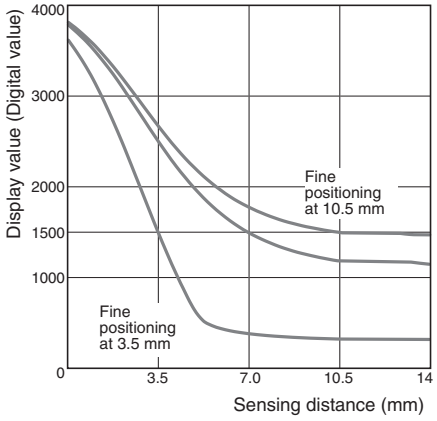

**E2C-ED01(-□)**



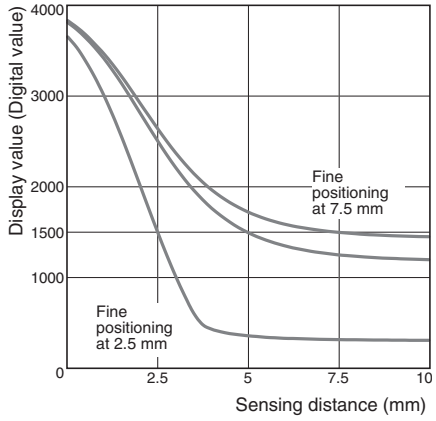

**E2C-ED02(-□)/EM02(-□)**



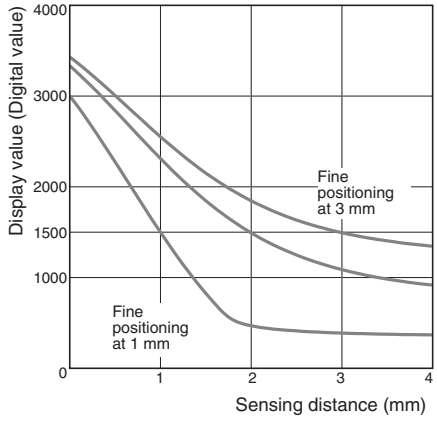

**E2C-EM07(-□)**




**E2C-EV05(-□)**

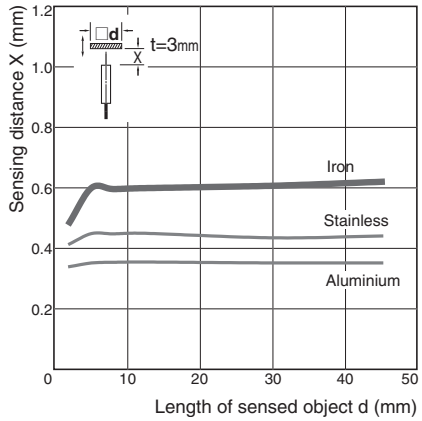



**E2C-EM02H**

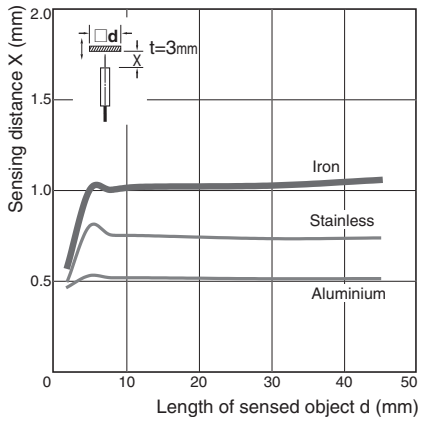


## Influence of Sensing Object Size and Material

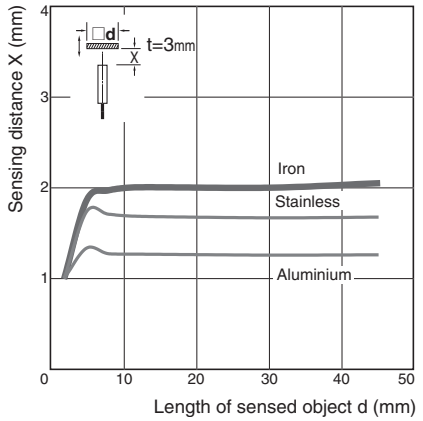
**E2C-EDR6-F**



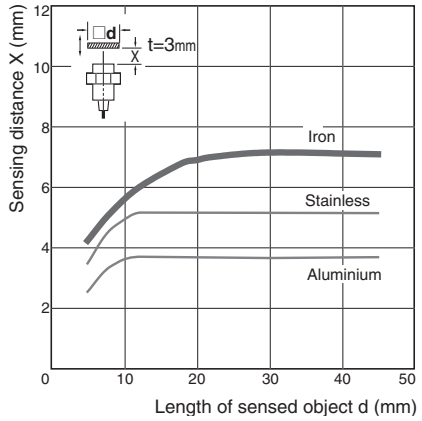

**E2C-ED01(-□)**



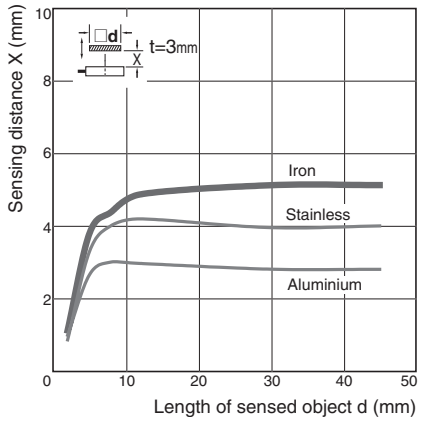

**E2C-ED02(-□)/EM02(-□)**



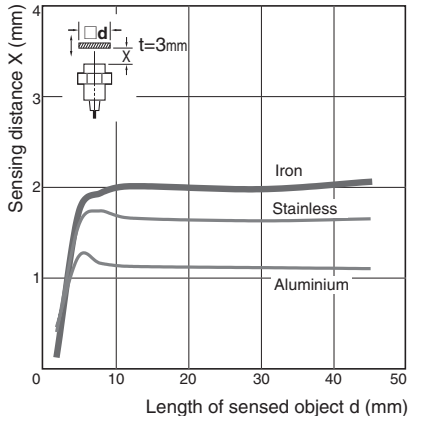

**E2C-EM07(-□)**




**E2C-EV05(-□)**

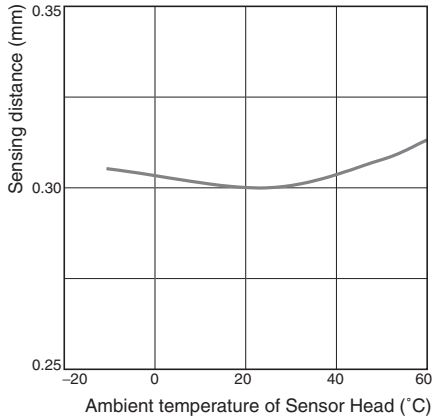



**E2C-EM02H**

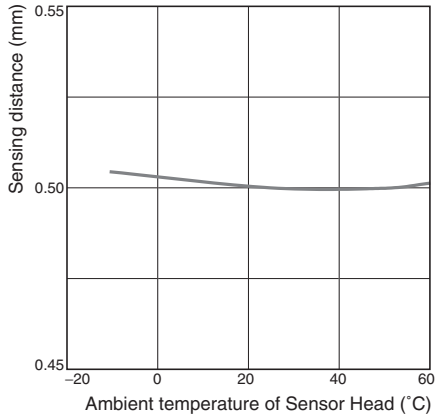


## Influence of Sensor Head Temperature

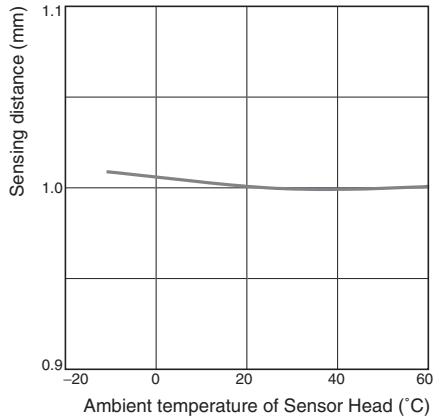
**E2C-EDR6-F**



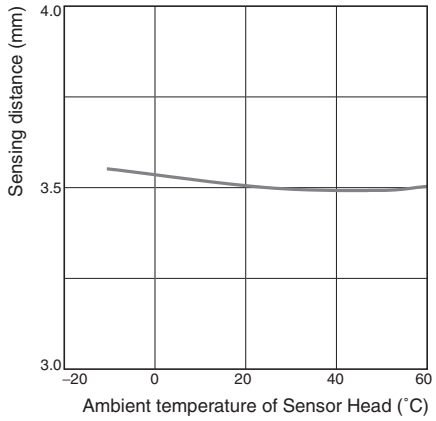

**E2C-ED01(-□)**



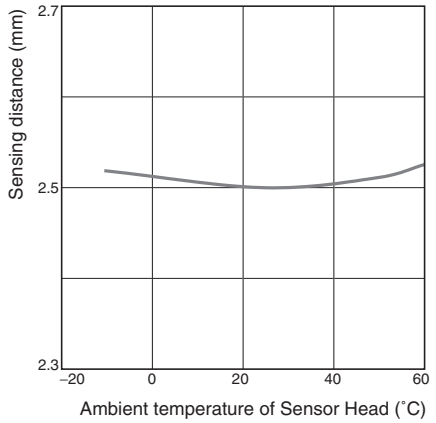

**E2C-ED02(-□)/EM02(-□)**



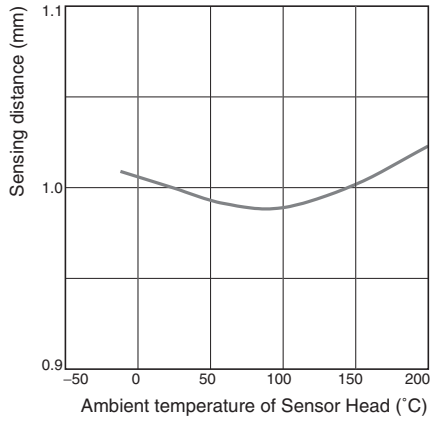

**E2C-EM07(-□)**




**E2C-EV05(-□)**

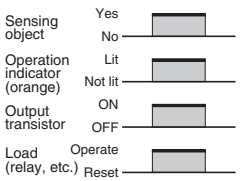
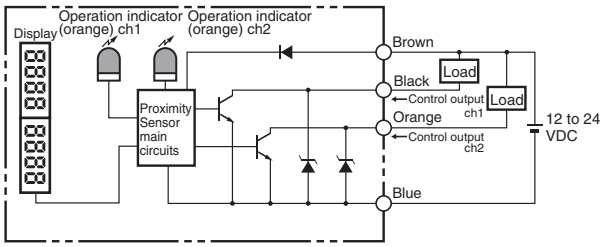
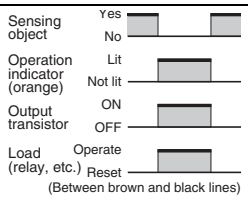
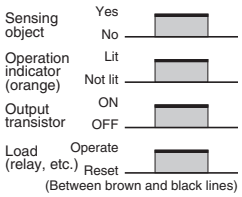
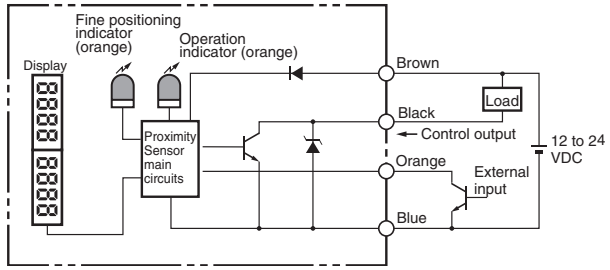
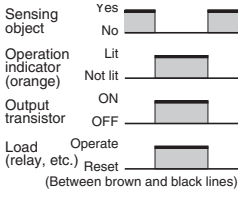



**E2C-EM02H**



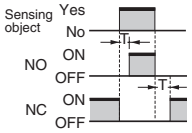
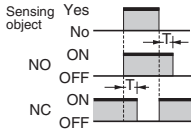
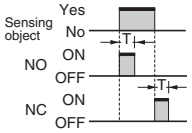
# Operation

## NPN Output

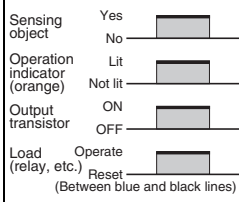
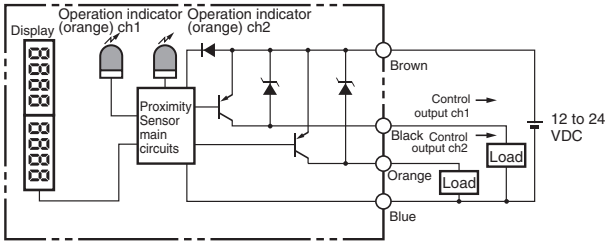
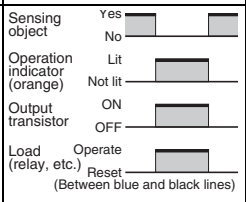
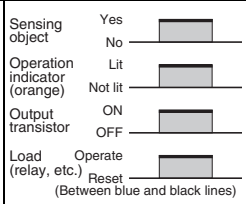
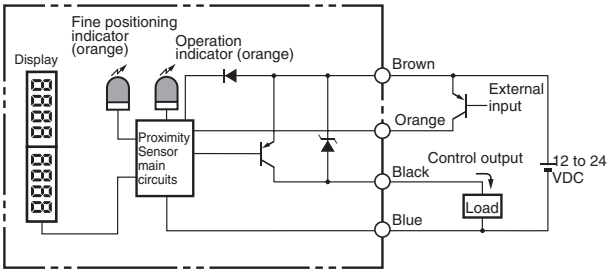
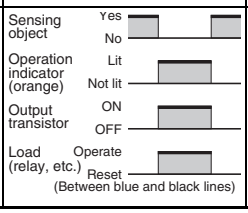
| Model | Operation mode | Timing chart | Mode selector | Output circuit |
|---|---|---|---|---|
| E2C-EDA11<br>E2C-EDA6 | NO (Normally open) |  | NO |  |
| | NC (Normally closed) |  | NC | |
| E2C-EDA21<br>E2C-EDA7 | NO (Normally open) |  | NO |  |
| | NC (Normally closed) |  | NC | |

**Note 1.** Setting Areas for Twin-output Models
Normally open: ON between the thresholds for Channel 1 and Channel 2
Normally closed: OFF between the thresholds for Channel 1 and Channel 2

**2.** Timing Charts for Timer Settings (T: Set Time)

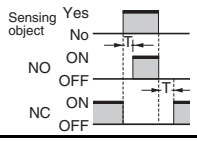
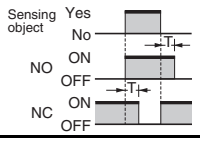
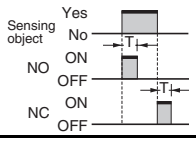
| ON delay | OFF delay | One shot |
|---|---|---|
|  |  |  |

## PNP Output

| Model | Operation mode | Timing chart | Mode selector | Output circuit |
|---|---|---|---|---|
| E2C-EDA41<br>E2C-EDA8 | NO (Normally open) |  | NO |  |
| | NC (Normally closed) |  | NC | |
| E2C-EDA51<br>E2C-EDA9 | NO (Normally open) |  | NO |  |
| | NC (Normally closed) |  | NC | |

**Note 1.** Setting Areas for Twin-output Models
Normally open: ON between the thresholds for Channel 1 and Channel 2
Normally closed: OFF between the thresholds for Channel 1 and Channel 2

**2.** Timing Charts for Timer Settings (T: Set Time)

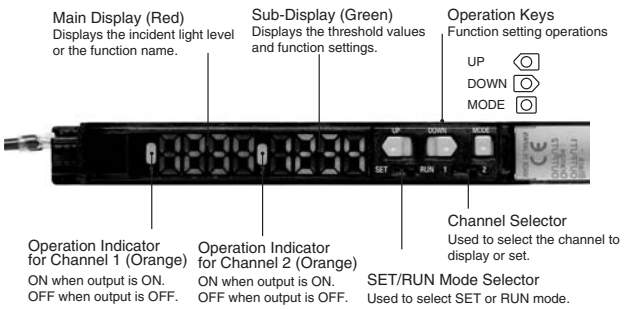
| ON delay | OFF delay | One shot |
|---|---|---|
|  |  |  |

# Nomenclature

## Amplifier Units

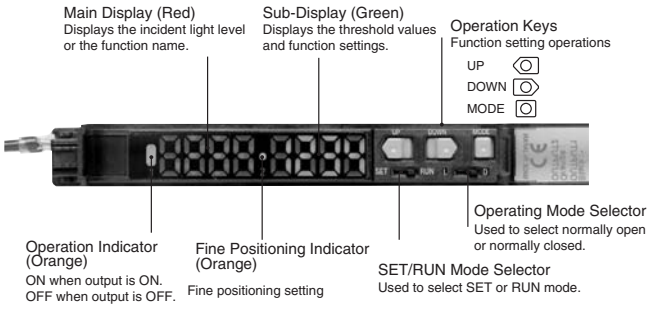
### Twin-output Models

**(E2C-EDA11/EDA41/EDA6/EDA8)**




### External-input Models

**(E2C-EDA21/EDA51/EDA7/EDA9)**



# Precautions

**⚠ WARNING**

Do not use this product in any safety device used for the protection of human lives.

## Precautions for Correct Use

Do not use this product in operating atmospheres or environments outside the specified ratings.

## Amplifier Units

### ● Design

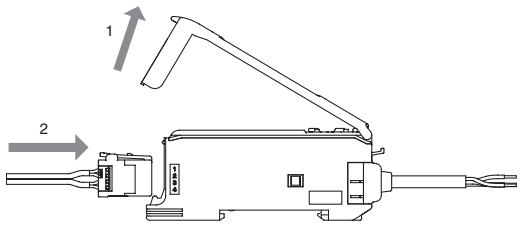
#### Power ON

The Sensor is ready to sense an object within 200 ms after turning the power ON. If the load and Sensor are connected to different power supplies, always turn ON the Sensor power first.

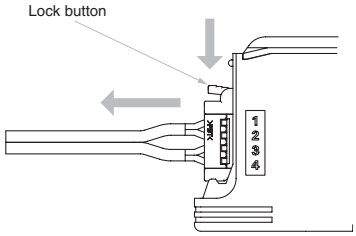
### ● Connecting Sensor Heads

#### Connecting and Disconnecting Sensor Heads

1. Open the protective cover.
2. Making sure that the lock button is up, insert the fibers all the way to the back of the Connector insertion opening.



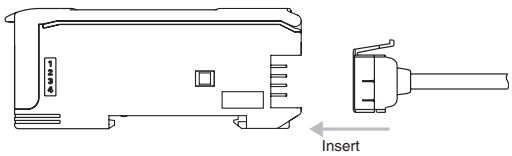

To disconnect the Sensor Head, pull out the fibers while pressing on the lock button.



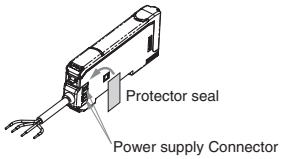

#### Connecting and Disconnecting Connectors

##### Connecting Connectors

1. Insert the Master or Slave Connector into the Amplifier Unit until it clicks into place.



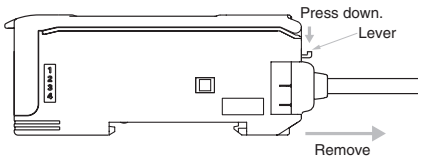

2. Apply the supplied seal to the non-connection surface of the Master/Slave Connector.




**Note:** Apply the seal to the grooved side.

##### Disconnecting Connectors

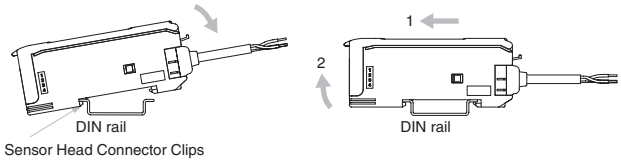
1. Slide the Slave Amplifier Unit.
2. After the Amplifier Unit has been separated, press down on the lever on the Connector and remove it. (Do not attempt to remove Connectors without separating them from other Amplifier Units first.)



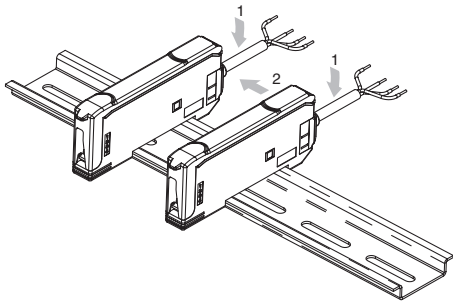

#### Installing and Removing Amplifier Units

##### Installing Amplifier Units

1. Install the Units one by one to the DIN rail.




2. Slide one Unit toward the other, match the clips at the front ends, and then bring them together until they “click.”




##### Removing Amplifier Units

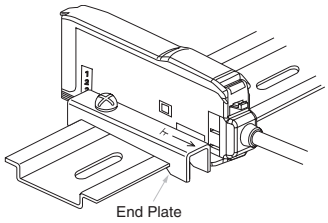
Slide one Unit away from the other and remove them one by one. (Do not remove the connected Units together from the DIN rail.)

**Note 1.** When the Amplifier Units are connected to each other, the operable ambient temperature changes depending on the number of connected Amplifier Units. Check Specifications.

**2.** Before connecting or disconnecting the Units, always switch power OFF.

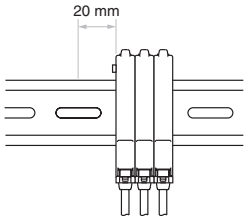
#### End Plate Mounting (PFP-M)

Mount End Plates on Amplifier Units to avoid movement due to vibration. When a Mobile Console is installed, mount the End Plate facing as shown in the following diagram.



### Mounting a Communications Head for the Mobile Console

Leave a space of at least 20 mm on the left side of the Units for a Mobile Console Communications Head.




### EEPROM Write Error

If the data is not written to the EEPROM correctly due to a power failure or static-electric noise, initialize the settings using the keys on the Amplifier Unit.

### Optical Communications

When using more than one Amplifier Unit, mount the Units side-by-side. Do not slide or remove Units while they are in use.

## ● Miscellaneous

### Protective Cover

Be sure to put on the Protective Cover before use.

### Mobile Console

Use the E3X-MC11-SV2 Mobile Console for E2C-EDA-series Amplifier Units. Other Mobile Consoles, such as the E3X-MC11, cannot be used.

### Sensor Head and Amplifier Unit Connection

Be sure to use only specified Sensor Head and Amplifier Unit combinations. The E3C-LDA-series Photoelectric Sensor with Separate Digital Amplifier is not compatible, and the E2C-EDA must not be used with products from that series.

### Warm-up

The digital display will slowly change until the circuits stabilize after the power is turned ON. It takes about 30 minutes after the power is turned ON before the E2C-EDA is ready to sense.

### Maintenance Inspection

- Be sure to turn OFF the power before adjusting, connecting, or disconnecting the Sensor Head.
- Do not use thinner, benzene, acetone, or kerosene to clean the Sensor Head or Amplifier Unit.

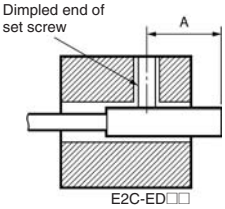
# Sensor Heads

## ● Mounting

### Mounting Sensor Heads

- Use the dimensions from the following table to mount unthreaded cylindrical models (E2C-ED-□□). Do not tighten screws with torque exceeding 0.2 N·m when mounting Sensor Heads.

| Model | Tightening range A |
|---|---|
| **E2C-EDR6-F** | 9 to 18 mm |
| **E2C-ED01□□** | 9 to 18 mm |
| **E2C-ED02□□** | 11 to 12 mm |




- Use the torque given in the following table to tighten threaded cylindrical models (E2C-EM□□).

| Model | Tightening torque |
|---|---|
| **E2C-EM02□□** | 15 N·m max. |
| **E2C-EM07M□□** | 15 N·m max. |
| **E2C-EM02H□□** | 5.9 N·m max. |

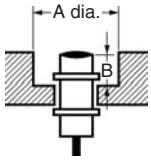
- Do not use torque exceeding 0.5 N·m to tighten screws when mounting flat models (E2C-EV□□).
- Use a bending radius of at least 8 mm for the Sensor Head cable.
- Use only the special extension cable to extend the cable between the Sensor Head and the Amplifier Unit. Consult your OMRON representative for details.

### Effects of Surrounding Metal

- Provide a minimum distance between the Sensor and the surrounding metal as shown in the table below.

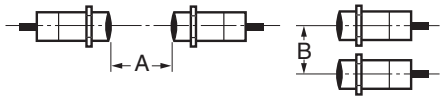
Effects of Surrounding Metal (Units: mm)

| Model | Counterbore A | Protrusion B |
|---|---|---|
| **E2C-EDR6-F** | 3.1 | 0 |
| **E2C-ED01□□** | 5.4 | 0 |
| **E2C-ED02□□** | 8 | 0 |
| **E2C-EM02□□** | 10 | 0 |
| **E2C-EM07M□□** | 35 | 20 |
| **E2C-EV05□□** | 14 × 30 | 4.8 |
| **E2C-EM02H□□** | 12 | 0 |




### Mutual Interference

- If more than one Sensor Head is installed face to face or in parallel, make sure that the distances between two Units adjacent to each other are the same as or larger than the corresponding values shown in the following table.
- The distance between Sensor Heads may be narrower than specified with these Sensors because the Mutual Interference Prevention Function is used for optical communications between the Amplifier Units.



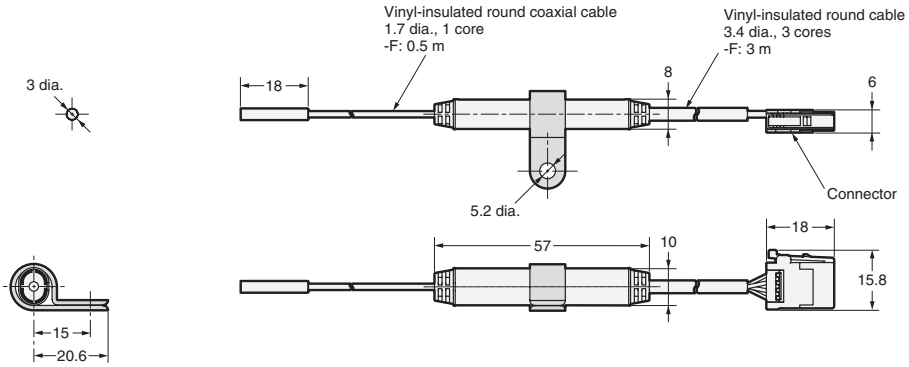

Mutual Interference (Units: mm)

| Model | Face-to-face arrangement A | Parallel arrangement B | Face-to-face arrangement using the Mutual Interference Prevention Function A' | Parallel arrangement using the Mutual Interference Prevention Function B' |
|---|---|---|---|---|
| **E2C-EDR6-F** | 14 | 10 | 3.5 | 3.1 |
| **E2C-ED01□□** | 45 | 20 | 9 | 5.4 |
| **E2C-ED02□□** | 35 | 30 | 21 | 8 |
| **E2C-EM02□□** | 36 | 30 | 21 | 10 |
| **E2C-EM07M□□** | 140 | 120 | 35 | 18 |
| **E2C-EV05□□** | 65 | 30 | 21 | 14 |
| **E2C-EM02H□□** | 45 | 30 | 21 | 12 |

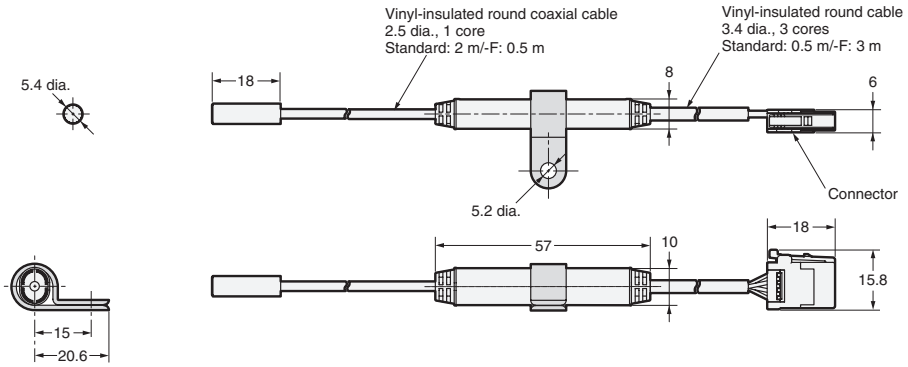
# Dimensions

## Sensors

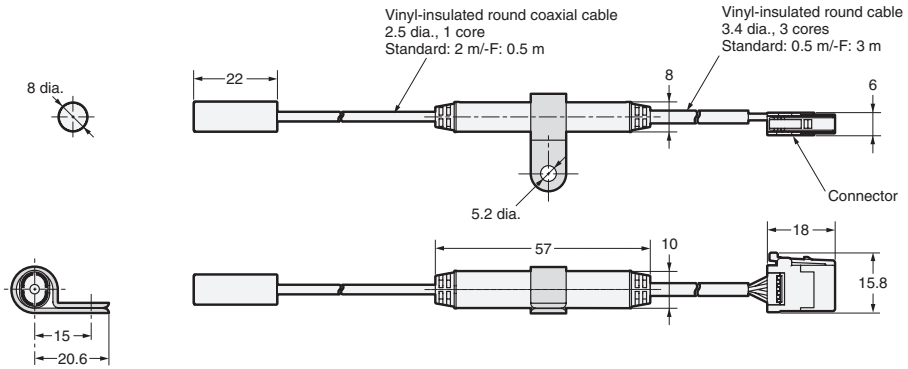
**E2C-EDR6-F**



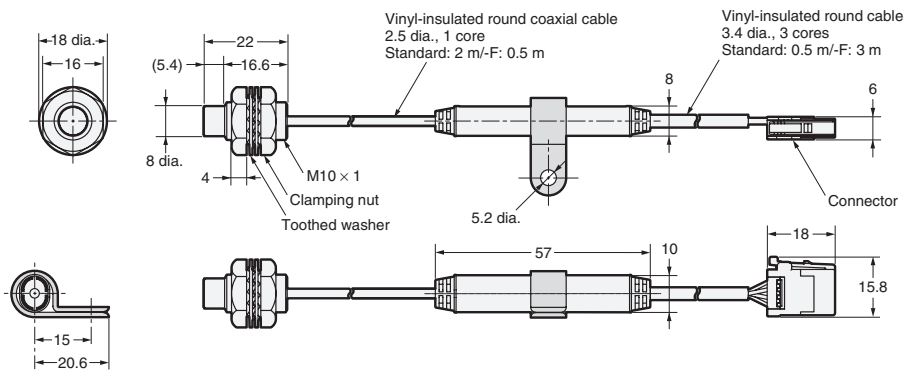

**E2C-ED01(-F)**



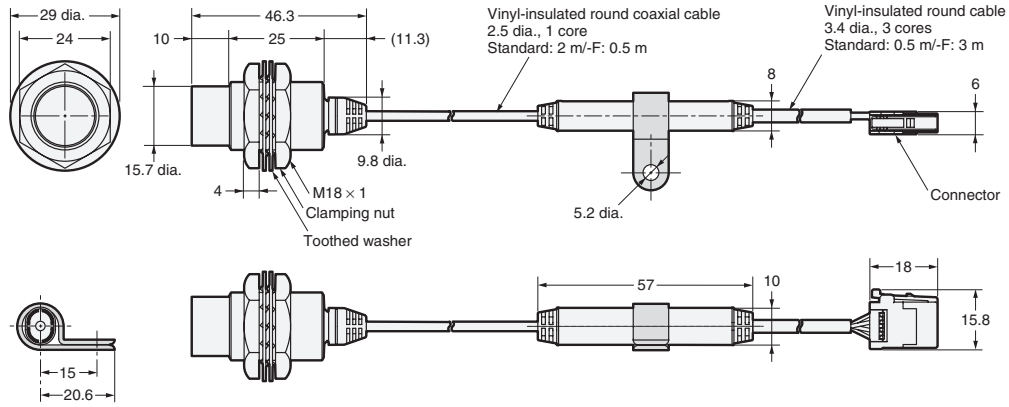

**E2C-ED02(-F)**



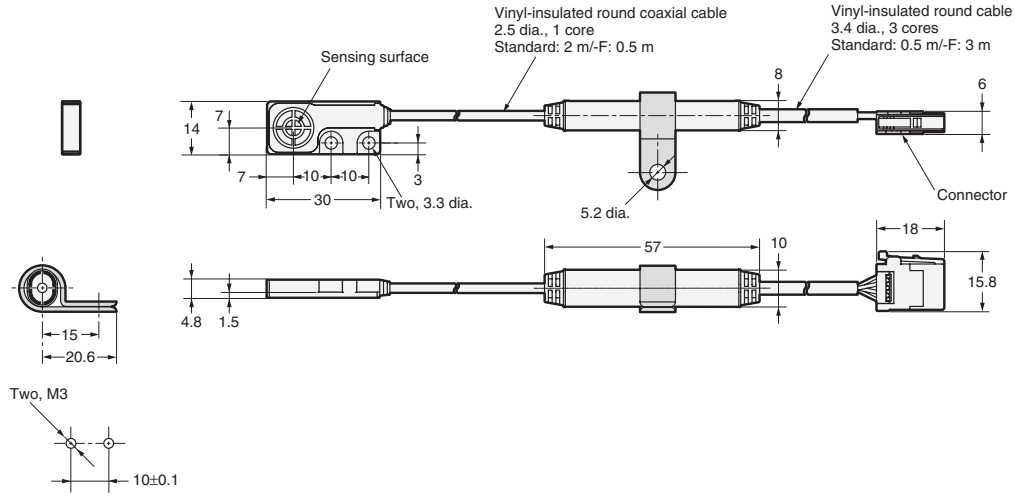

**E2C-EM02(-F)**



**E2C-EM07M(-F)**




**E2C-EV05(-F)**

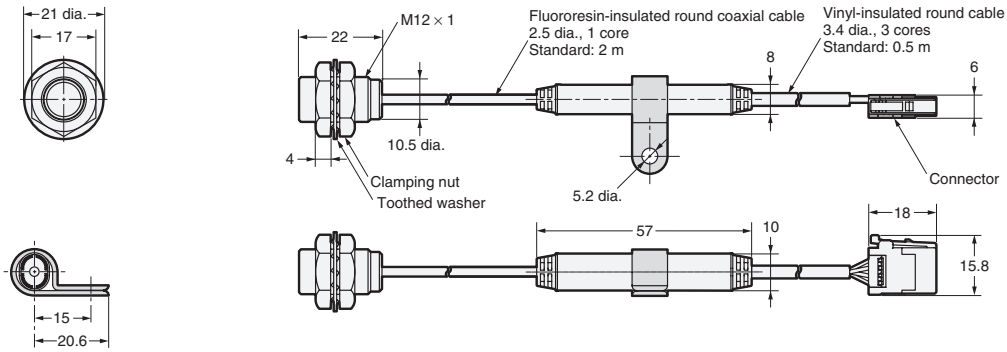






**Mounting Holes**

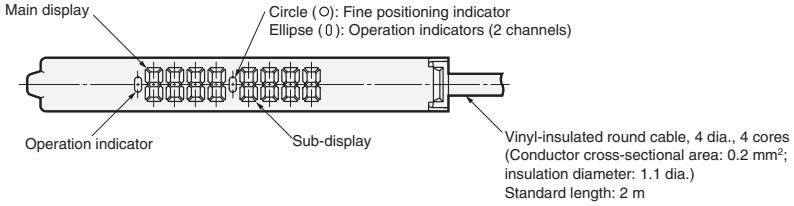
**E2C-EM02H**

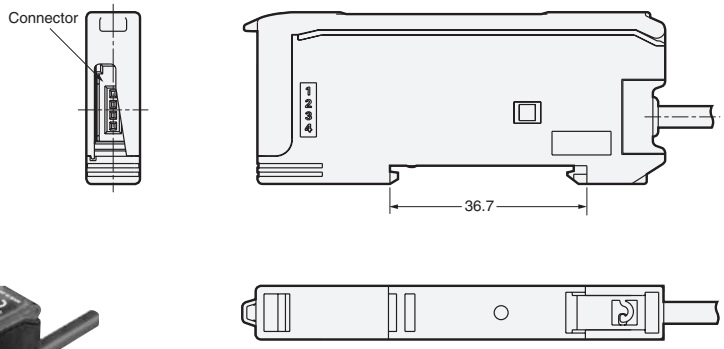


# ■ Amplifier Units

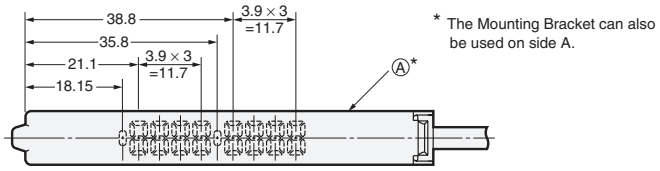
## Amplifier Units with Cables

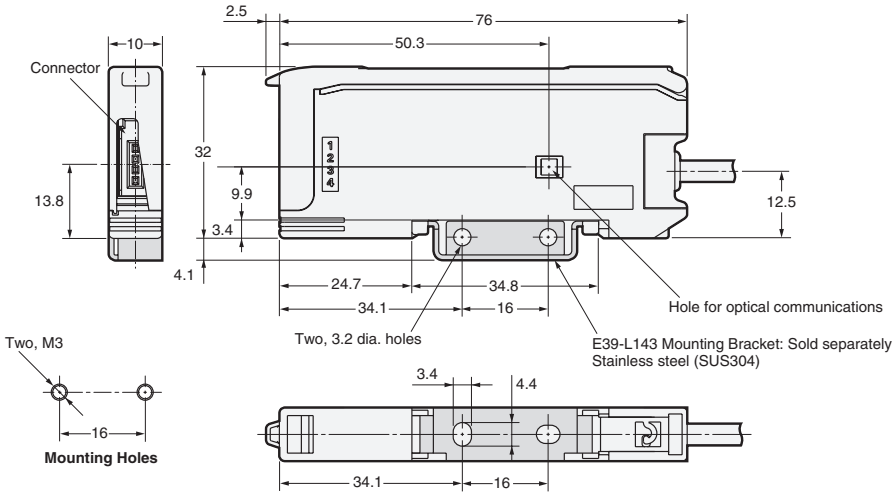
**E2C-EDA11**
**E2C-EDA21**
**E2C-EDA41**
**E2C-EDA51**



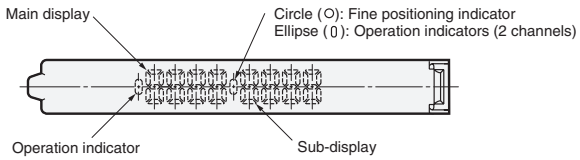

**With Mounting Bracket Attached**

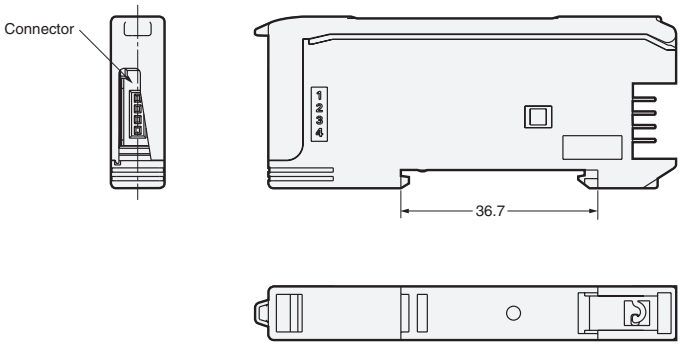


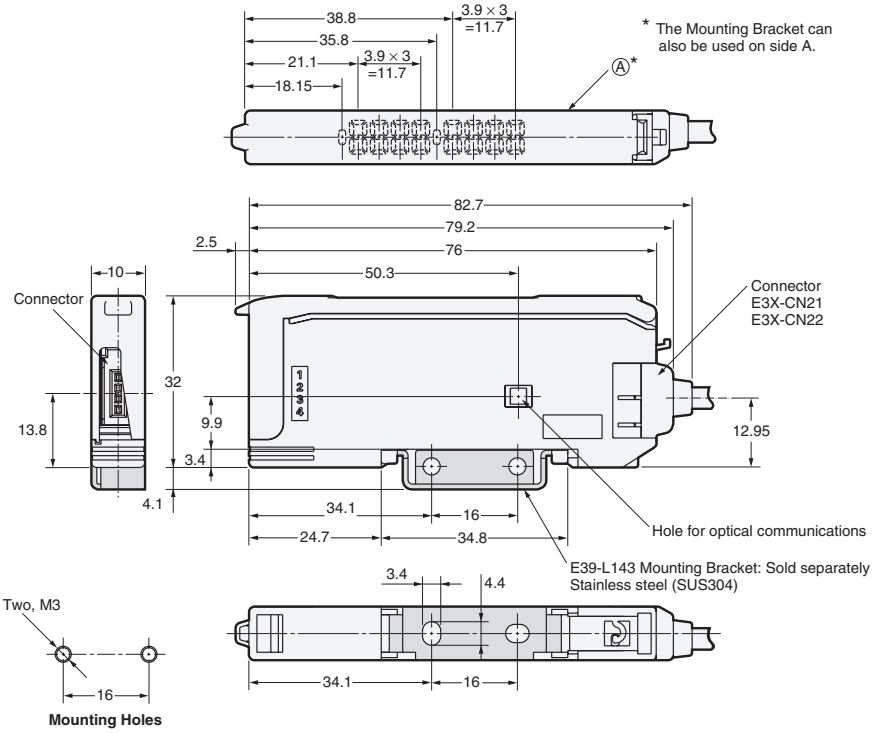
# Amplifier Units with Connectors

**E2C-EDA6**
**E2C-EDA7**
**E2C-EDA8**
**E2C-EDA9**




**With Mounting Bracket Attached**



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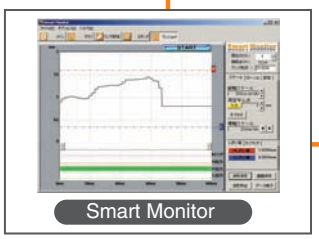


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