## OMRON

## CJ Series Programmable Controllers

CJ1G-CPU P Loop-control CPU Unit

## CJ1 Special I/O Units

Process Analog Input Units (Isolated Units with Fully Universal Inputs) CJ1W-PH41U (High-resolution Unit) and CJ1W-AD04U (General-purpose Unit)

## Fully Integrated Sequence and Loop Control New Built-in Loop Controller





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Introducing the New Style of Loop Control Advanced controller functions integrated with the same CJ-series functionality and high-speed capabilities

> Downsizing

- Ultra-small size fits in most devices
- Backplane-free structure provides the functions you need in minimum space.
- Low-cost solution for controlling multiple loops

 Function block programming for easy engineering

- Seamless integration of sequence control and loop control.
- HMI windows can be simply generated from function blocks automatically.

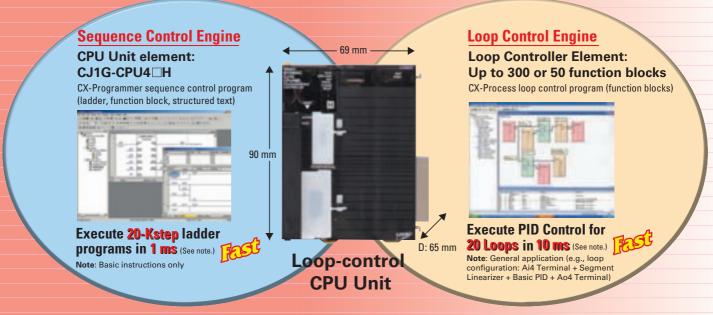
SMARTPROCESS CONTROL

Easy Engineering  Control functions have the added ability to control multiple loops.
 Consolidating the proven CSseries loop-control technology
 Effective maintenance functions

High Reliability

## **Integrated Loop Control and Sequence Control**

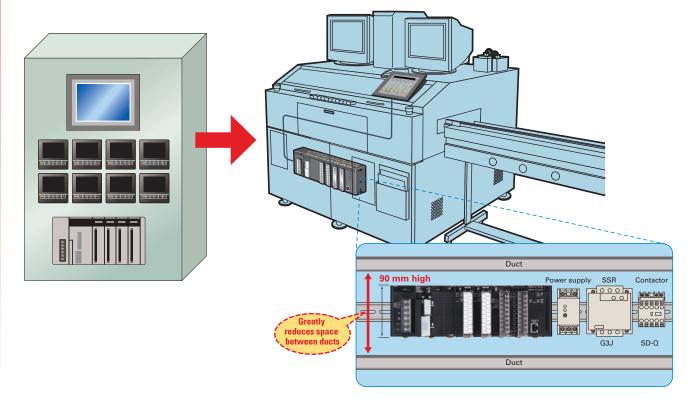
An engine for controlling analog quantities (e.g., temperature, pressure, flowrate) is built into the CPU Unit together with the engine for executing sequence control, delivering high-speed sequence control and high-speed, advanced analog quantity control in a single Unit.



# Down-sizing

**Since** Super compact: Only 90 mm High and 65 mm Deep, and Backplane-free structure enables flexible width design.

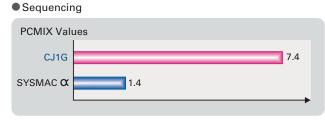
Compact PLC Aids Machine Downsizing by Fitting Just About Anywhere. Wide Array of I/O Units, Special I/O Units, and CPU Bus Units Are Available to Suit Your Application.



High-speed sequence control functions can be used directly for high-speed, advanced loop control.

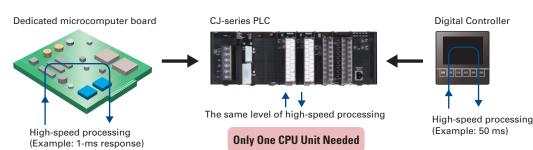
• Sequence control: Executes 20-Kstep ladder programs in 1 ms (with basic instructions only). PCMIX = 7.4 LD or OUT executed in 40 ns

• Loop control: Executes PID operations for 20 loops in up to 10 ms. This is a guide for general applications. (See note.)



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Note: Loop configuration: Ai4 Terminal + Segment Linearizer + Basic PID + Ao4 Terminal The external I/O response time in the overall system refers to the conversion time.

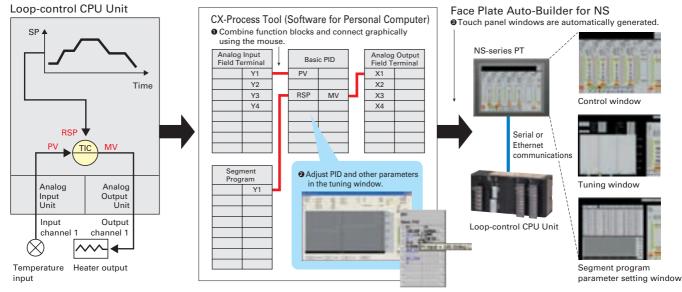


# Easy Engineering

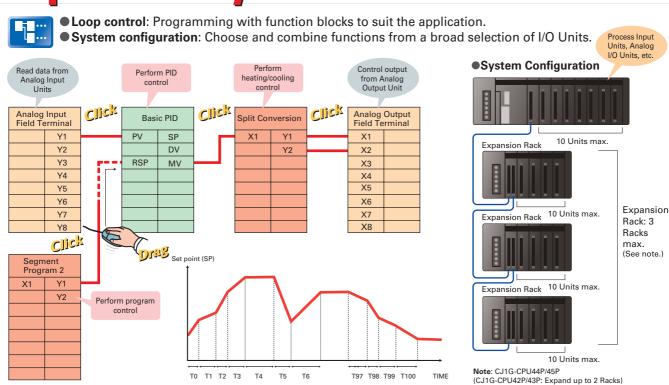
Function blocks make loop-control programming easy. You can also create CX-Process Tool tuning windows to help adjust loops. Controller faceplates can be created automatically for touch panel displays.

- Sequence control programs: Standardize and simplify programs using structured programming. Special I/O
  Unit and CPU Bus Unit settings are easy with function blocks (using ladder programming language or
  structured text).
- Loop control programs: By combining function blocks, a wide array of control methods can be easily configured, from basic PID control used by Temperature Controllers to program, cascade, and feed-forward control. Easily display values, such as temperatures, in engineering units, allowing you to check operation.

• Engineering Example: Program Control

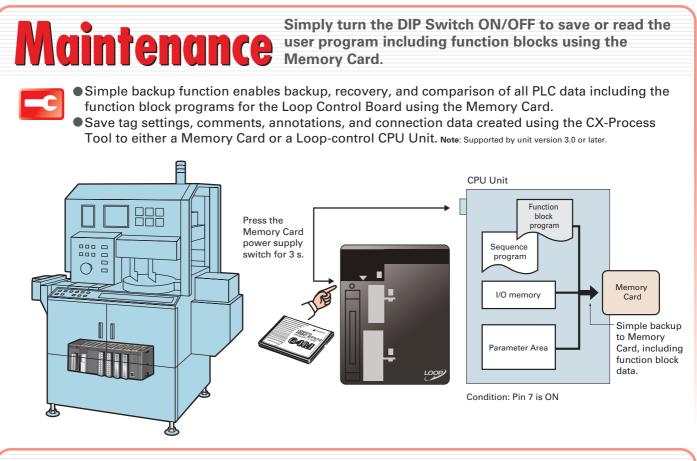


Lineup includes low-cost models that use up to 50 function blocks and models that allow up to 300 blocks designed for large-scale systems and complicated operations.



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Consolidating OMRON's expertise in temperature and process control cultivated over many years to provide you with effortless solutions using proven algorithms.



• Loop control: Proven functionality of Temperature Controllers and CS-series Loop Control Boards (see note 1) in a compact size.

#### New Algorithm Further Enhances Control Stability

## **Disturbance Overshoot Adjustment**

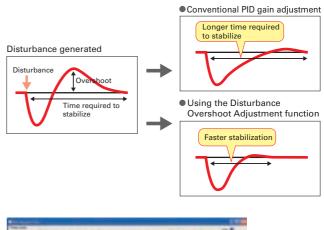
This function restrains overshoot when a disturbance is generated, allowing faster stabilization. [Example]

- Temperature drops when adding objects to a furnace
- · Control disturbances when retooling

#### Optimum Tuning to Suit the Application Fine Tuning

Adjust PVs, SPs, and MVs while monitoring, and save data as CSV files from the software tuning window. Autotuning (AT) and fine-tuning functions can also be used for automatically calculating PID constants (see note 2).

- Note 1: For details on CS-series Loop Control Boards, refer to the PLC-based Process Control Catalog (Cat. No. P051).
  - 2: Control can be fine-tuned by automatically tuning PID parameters using previous control parameters and three user-set requirements to execute fuzzy logic.

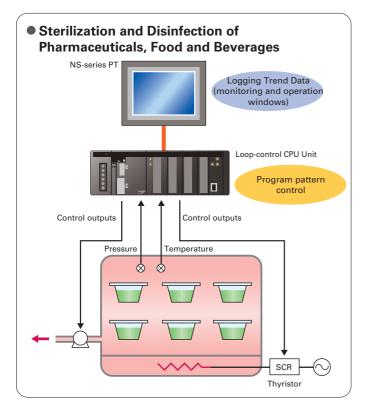


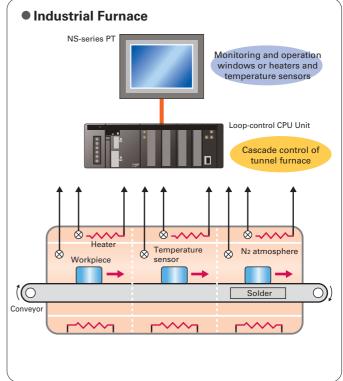


**CS-Process Tool Tuning Window** 

## **Applications**

The Loop-control CPU Unit Provides You with Solutions for the Complex and Advanced Functions Demanded by Control Devices in an Increasingly Diverse Range of Equipment.



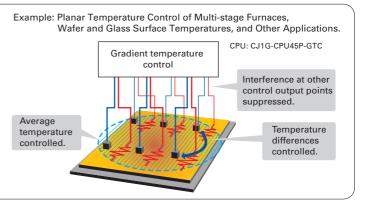


## Gradient Temperature Control for Planar Temperature Control Across Multiple Points

Note: CJ1G-CPU45P-GTC only.

Gradient temperature control equalizes the temperatures at multiple points, providing high-quality heat processing, reducing energy loss until temperatures stabilize, and saving labor in adjustments due to interference between heaters.

For details, refer to the SYSMAC CS/CJ Series Controllers for Gradient Temperature Control Catalog (R141).



## Providing Solutions to Other Problems

Electrical parts equipment requiring high-speed temperature control for higher precision and improved tact time.



**Diffusion furnaces** that perform cascade control of heater temperatures and internal chamber temperatures.

nal chamber ures. other machines requiring multipoint temperature control.

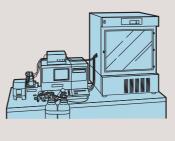


Food machines.

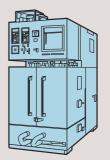
and

semi-conductor devices

Fermentation equipment requiring temperature, pressure, flowrate, and pH control.



**Testing devices** that frequently change setting conditions and program settings.



## **Loop Control Machines and Product Variations**

#### Model Selection

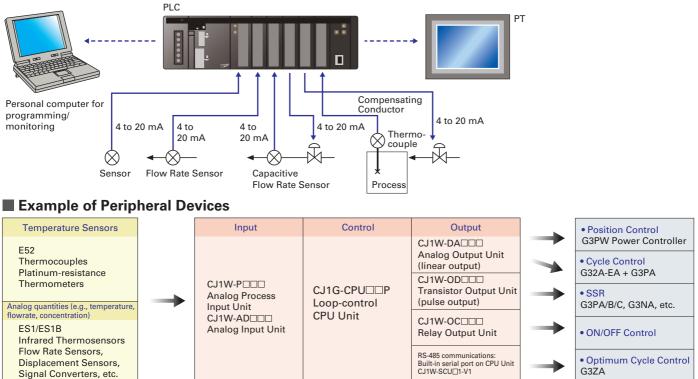
Compact CJ-series Loop-control CPU units are ideal for equipment with built-in applications. CS-series and CS1D models designed for duplex systems are also available for processing equipment that requires high reliability.



Note 1: The Temperature Control Unit integrates control and I/O for either 2 loops or 4 loops.

Temperature control is achieved simply by setting parameters. (CX-Process cannot be used.) 2: For details on CS-series Loop Control Boards and Process-control CPU Units, refer to the PLC-based Process Control Catalog (Cat. No. P051).

#### System Configuration Example



## **Peripheral Devices**

#### **Input Devices**

## **E52-series Temperature Controllers**

Plenty of Variation to Suit an Extensive Range of Applications

- Select from a variety of choices in number of elements, shape, protective tubing length, and terminal type.
- •Economical models and special models are available as well as generalpurpose models. Select from a diverse range of models to suit the application: Models for high temperatures, metal patterns, surface measurement, and room temperatures, waterproof and anti-corrosive models, models for moving parts, and models with double elements.

#### Model Structure

E52-(1)(2)(3) D=(4) (5)M

Example: E52-CA15A D:3.2 2M

① Element type ④ Protective tubing model 2 Protective tubing length 5 Lead wire length ③ Terminal type

**ES1/ES1B-series Infrared Thermosensors** 

Hygienic temperature measurement without damaging the workpiece. Ideal for workpieces on conveyors or other applications in which contact measurement is difficult.

- •ES1 Series: Designed for high-precision, small-spot, high-temperature measurements.
- •Two types of small spot: 3-mm dia. and 8-mm dia.
- High-precision and high-speed measurement with a repeatability of ±0.5 C and response speed of 0.4 s (95%).
- Models are available for medium (-500 to 500 C), mid-low (-50 to 500 C), and high (0 to 1000 C) temperature ranges.





## **Output Devices**

## G3PF Solid-state Relay with Built-in **Current Transformer (CT)**

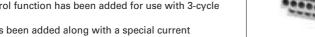
Built-in current transformer is provided and heater burnouts and SSR shortcircuits can be detected.

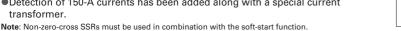
- Built-in current transformer reduces wiring work.
- Detects the burnout of any one of multiple heaters.
- Detects burnouts in 3-phase heaters.
- Detects SSR short-circuits.
- •Error detection level can be easily set with a switch.
- Can be mounted to a DIN Track or with screws.
- •Three types of input terminals are available: M3 terminals, screwless clamp terminals (detachable), or compact slotted terminals (detachable).

## G3ZA Multi-channel Power Controller

Optimum Cycle Control for High-precision Control with Low Noise Smaller than power conditioners.

- Power control with little noise is enabled by combining the Power Controller with zero-cross SSRs. (See note.)
- One Controller can control up to 8 SSRs.
- •RS-485 communications can be used to set output values and heater burnout detection.
- •The G3ZA Smart FB Library is also available.
- •A soft-start function that can be used for lamp heaters has been added. (See note.)
- A 3-phase optimum cycle control function has been added for use with 3-cycle heaters.
- Detection of 150-A currents has been added along with a special current transformer.







## **New Products**

## CJ1W-PH41U Process Analog I/O Unit (High-resolution Unit with Fully Universal Inputs)

### CJ1W-AD04U Process Analog I/O Unit (General-purpose Unit with Fully Universal Inputs)

A single Unit handles all types of inputs, including temperature sensor inputs (e.g., thermocouple or platinum resistance thermometer), analog signal inputs (e.g., 4 to 20 mA or 1 to 5 V), and potentiometer inputs.

#### • Fully Universal Inputs, Including Thermocouple Inputs, Platinum Resistance Thermometer Inputs, and DC/Voltage Inputs

The input type can be selected for each input channel, saving space and reducing costs for compact devices that use a mix of input types. And trouble-free selection of input types improves inventory control and maintenance.

#### General-purpose Models for Great Cost Performance and High-resolution Models for Applications Such as Semiconductor Production Equipment

These compact CJ-series Units provide four isolated input channels per Unit. Depending on the application, choose either the high-resolution CJ1W-PH41U, which provides a selection of combinations of resolutions and conversion speeds in addition to a PLC-first 1/1,000 C range (0.000 to 50.000 C, 4-wire Pt100), or the general-purpose CJ1W-AD04U, which provides superior cost performance. (See note.)

Note: According to OMRON investigation.



Resolutions and Sampling Speeds for High-resolution Models

Resolution: 1/256,000	Resolution: 1/64,000	Resolution: 1/16,000
60 ms/4 points	10 ms/4 points	5 ms/4 points

## **Loop-control CPU Units**

## **Loop-control CPU Units**

Model		CPU Unit element			Loop Controller	
	I/O capacity	Program capacity	Data memory capacity	Programming software	Number of function blocks	Programming software
CJ1G-CPU45P	1,280 points	60 Ksteps	128 K words (DM: 32 K words,	CX-Programmer,	300 blocks	CX-Process
CJ1G-CPU45P- GTC	(Up to 3 Expansion Racks)		EM: 32 K words × 3 banks)	CX-Simulator, etc.		
CJ1G-CPU44P		30 Ksteps	64 K words (DM: 32 K words,			
CJ1G-CPU43P	960 points (Up to 2		EM: 32 K words $\times$ 1 bank)			
CJ1G-CPU42P	Expansion Racks)	10 Ksteps			50 blocks	

## **Loop Controller Element Specifications**

	Item	Specification
Name		Loop-control CPU Unit
Model Number		CJ1G-CPU P(-GTC)
Applicable PLCs		CJ-series PLCs
Area for data exchange with CPU Unit's Auxiliary Area		<ul> <li>Loop Controller element-to-CPU Unit element: Run Status Flag, PV Error Input Flag, MV Error Input Flag, Execution Error Flag, Function Block Database (RAM) Error Flag, Automatic Cold Start Execution Flag, Backup during Operation Flag, Function Block Changed Flag, etc.</li> <li>CPU Unit element-to-Loop Controller element: Start Mode at Power ON: Hot/Cold Start bit.</li> </ul>
	User allocations in I/O Memory	User link tables are used to allocate function block ITEM data in any part of I/O memory in the CPU Unit. (CIO, Work, Holding, or DM Areas, or EM Area bank 0)
	Allocations for all data	HMI function used to allocate function block ITEM data for Control, Operation, External Controller, and System Common blocks in the specified bank of the EM Area in the CPU Unit.
Settings		None
Indicators		Two LED indicators: RUN and ready
Super capacito	or backup data	All function block data (including sequence tables, step ladder program commands), stored error log data
Super capacito	or backup time	5 minutes at 25°C
Data stored in	flash memory	Function block data
Backup from R	AM to flash memory	Executed from CX-Process Tool (as required).
Recovery from flash memory to RAM		Automatically transferred when power to CPU Unit is turned ON if startup mode is set for a cold start, or executed from CX-Process Tool (as required).
Influence on C	PU Unit cycle time	0.8 ms max. (depends on function block data contents)
Current consumption (supplied from Power Supply Unit)		1.06 A for 5 VDC (current consumption for Loop-control CPU Unit including CPU Unit element and Loop Controller element)
		Note: Increased by 150 mA when NT-AL001 Link Adapter is used.

Loop Controller Element Specifications

## Loop Controller Element Specifications

	Iten	n		Specifi	cations	
Model			CJ1G-CPU42P CJ1G-CPU43/44/45P(-GTC)			4/45P(-GTC)
Operation met	hod		Function block met	hod		
Loop Controlle			LCB01		LCB03	
Function block analog operations	Control and operation blocks	PID and other control functions, square root op- eration, time operations, pulse train operation, and other operation functions for various processes.	50 blocks max.		300 blocks max	ζ.
Sequence control	Step ladder program blocks	Logic sequence and step sequence functions	20 blocks max.200 blocks max.2,000 commands total4,000 commands total100 commands max. per block100 commands max. per blockSeparable into 100 steps max.Separable into 100 steps max.		ds total max. per block	
I/O blocks	Field terminal blocks	Analog I/O function with Analog I/O Unit, contact I/O function with Basic I/O Unit	30 blocks max.			: 30 blocks max. I5P: 40 blocks max.
	User link tables	Analog data I/O and con- tact data I/O function for CPU Unit	2,400 data items m			
	HMI function	I/O function for the speci- fied bank of the EM Area in the CPU Unit for func- tion block ITEM data used for Control, Operation, External Controller, and System Common blocks for the HMI function.	ea       Operation and Control blocks:       Operation and Control blocks:         50 blocks max. × 20 send/receive words       300 blocks max. × 20 send/receive words         System Common blocks:       System Common blocks:         20 send/receive words       20 send/receive words		Control blocks: ×20 send/receive words on blocks:	
	System Common block	System common opera- tion cycle setting, run/ stop command, load rate monitor, etc.	Single block			
Method for cre	eating and trans	sferring function blocks	Created using CX-Process Tool (purchased separately) and transferred to Loop Controller.			
External I/O re	sponse time		The time from external input of analog signals up to external output of analog sig- nals on a single control loop depends on the function block's operation cycle and the CPU Unit's cycle time.			
Operation cyc	le		0.01, 0.02, 0.05, 0.1, 0.2, 0.5, 1, or 2 s (default: 1 s) (See note.) Can be set for each function block. <b>Note:</b> 0.01, 0.02, and 0.05 s cannot be set for some blocks.			
Internal opera	tion	Number of control loops	<ul> <li>The maximum nu standard applicat</li> </ul>	mber of loops that can	be used if the L	CB load rate is 80% for a of one Ai4 Terminal, Seg-
			Operation cycle	Maximum number of loops	Operation cycle	Maximum number of loops
			0.01 s	20 loops	0.2 s	150 loops
			0.02 s	35 loops (see note)	0.5 s	(See note.)
			0.05 s	70 loops (see note)	1 s	
			0.1 s	100 loops (see note)	2 s	
			Note: Loop Control	ler element LCB01: 28	5 loops max.	
Control method PID control method		PID control method	PID with 2 degrees of freedom			
		Control combinations	Basic PID control, of dead time compense		forward control, trol with differen	sample PI control, Smith tial gap, override control,
Alarms		PID block internal alarms	4 PV alarms (upper upper-limit, upper limit, lower limit, lower lower-limit) and 1 deviation alarm per PID block			
Alarm blocks		High/low alarm blocks, deviation alarm blocks				

## **List of Function Blocks**

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## System Common Block

Туре	Block Name	Function
	System Common	Makes settings common to all function blocks and outputs signals for the system.

## **Control Blocks**

Туре	Block Name	Function
Controller	2-position ON/OFF (See note 1.)	2-position type ON/OFF controller
	3-position ON/OFF (See note 1.)	3-position type ON/OFF controller for heating/cooling ON/OFF control
	Basic PID (See note 1.)	Performs basic PID control.
	Advanced PID (See note 1.)	Performs advanced PID control for enabling deviation/MV compensation, MV tracking, etc.
	Blended PID (See note 2.)	Performs PID control on the cumulative value (cumulative deviation) between the accumulated value PV and accumulated value Remote Set Point.
	Batch Flowrate Capture (See note 2.)	Functions to open the valve at a fixed opening until a fixed batch accumulated value is reached.
	Fuzzy Logic (See note 2.)	Outputs up to 2 analog outputs based on fuzzy logic performed on up to 8 analog inputs.
	Indication and Setting (See note 1.)	Manual setter with PV indication and SP setting functions
	Indication and Opera- tion (See note 1.)	Manual setter with PV indication and MV setting functions
	Ratio Setting (See note 1.)	Ratio and bias setter with PV indication and ratio setting function
	Indicator (See note 1.)	PV indicator with PV alarm

**Note: 1.** The Function Blocks dealing with high-speed operation (operation cycle: 0.01, 0.02, and 0.05 seconds is possible).

2. Cannot be used with the CJ1G-CPU45P-GTC.

## **Operation Blocks**

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Type	Block Name	Function
Alarm/Signal restrictions/ Hold	High/Low Alarm (See note 1.)	Provides the alarm contact outputs for the high and low limits of single analog signals.
	Deviation Alarm (See note 1.)	Provides the alarm contact outputs for the devia- tion of two analog signals.
	Rate-of-change Opera- tion and Alarm (See note 1.)	Provides the alarm contact outputs for the high and low limits of rate-of-change operation when the analog signal rate-of-change is output.
	High/Low Limit (See note 1.)	Limits the high and low limits of single analog signals.
	Deviation Limit (See note 1.)	Calculates the deviation between two analog signals, and limits the deviation within that range.
	Analog Signal Hold (See note 1.)	Holds the maximum, minimum or instantaneous value of single analog signals.
Arithmetic	Addition or Subtraction (See note 1.)	Performs addition/subtraction with gain and bias on up to 4 analog signals.
	Multiplication (See note 1.)	Performs multiplication with gain and bias on up to 2 analog signals.
	Division (See note 1.)	Performs division with gain and bias on up to 2 analog signals.
	Arithmetic Operation (See note 1.)	Performs various math operation (trigonometric, logarithmic, etc.) on floating-point decimal values converted (to industrial units) from up to 8 analog inputs.
	Range Conversion (See note 1.)	Easily converts up to 8 analog signals simply by inputting the 0% and 100% input values and 0% and 100% output values.
Functions	Square Root (See note 1.)	Performs square root extraction (with low end cutout) on single analog signals.
	Absolute Value (See note 1.)	Outputs the absolute value of single analog sig- nals.
	Non-linear Gain (Dead Band) (See note 1.)	Performs non-linear (3 gain values) operation on single analog signals. Analog signals can also set as a dead band (with different gap).
	Low-end Cutout (See note 1.)	Sets output to zero close to the zero point of single analog signals.
	Segment Linearizer (See note 1.)	Converts single analog signals to 15 segments before the signals are output.
	Temperature and Pressure Correction (See note 1.)	Performs temperature and pressure correction.
Time Function	First-order Lag (See note 1.)	Performs first-order lag operation on single analog signals.
	Rate-of-change Limit (See note 1.)	Performs rate-of-change restriction on single analog signals.
	Moving Average (See note. 1)	Performs moving average operation on single analog signals.
	Lead/Delay (See note 1.)	Performs lead/delay operation on single analog signals.
	Dead Time (See note 1.)	Performs dead time and first-order lag operations on single analog signals.
	Dead Time Compensa- tion	Used for Smith's dead time compensation PID control.
	Accumulator for instanta- neous value input	Accumulates analog signals, and outputs 8-digit accumulated value signals.
	Run Time Accumulator	Accumulates the operating time, and outputs the pulse signal per specified time.
	Time Sequence Data Statistics (See note 1.)	Records time sequence data from analog signals and calculates statistics, such as averages and standard deviations.
	Ramp Program	Ramp program setter for combining ramps for time and hold values.
	Segment Program	Segment program setter setting the output values with respect to time.
	Segment Program 2	Segment program setting with wait function for
	Segment Program 3	setting the output values with respect to time.

## List of Function Blocks

Туре	Block Name	Function
Signal Selec-	Rank Selector	Selects the rank of up to 8 analog signals.
tion/Switching	(See note 1.) Input Selector (See note 1.)	Selects the specified analog signals specified by the contact signal from up to 8 analog signals.
	3-input Selector (See note 1.)	Selects and outputs one of three analog input signals.
	3-output Selector (See note 1.)	Outputs one analog input signal in three switched directions.
	Constant Selector (See note 1.)	Selects 8 preset constants by the contact signal.
	Constant Generator (See note 1.)	Outputs 8 independent constants.
	Ramped Switch	Switches two analog inputs (or constants) with a ramp.
	Bank Selector	Records the PID parameters (SP, P, I, D, MH, ML) in up to 8 sets in advance, and switches the PID parameter for Basic/Advanced/Blended PID Blocks according to the analog input range (zone) or input bits.
	Split Converter	Inputs the MV from the Basic PID block or Ad- vanced PID block, converts the MV into two analog outputs for V characteristics or parallel characteristics (e.g., MV for heating or cooling) and outputs them.
Constant ITEM Setting	Constant ITEM Setting (See note 1.)	Writes the constant to the specified ITEM at the rising edge of the send command contact.
	Variable ITEM Setting (See note 1.)	Writes the analog signal to the specified ITEM at the rising edge of the send command contact.
	Batch Data Collector (See note 1.)	Stores each of max. 8 analog inputs to buffer by a certain timing within sequential processing.
Pulse Train Operation	Accumulated Value In- put Adder	Adds up to four accumulated value signals.
	Accumulated Value Ana- log Multiplier	Multiplies analog signals by the accumulated value signals.
	Accumulator for accu- mulated value input	Converts 4-digit accumulated value signals to 8 digits.
	Contact input/Accumu- lated value output	Counts low-speed contact pulses, and outputs 8-digit accumulated signals.
	Accumulated Value In- put/Contact Output	Converts 4-digit accumulated value signals to low-speed contact pulses before they are output.
Others	Analog/Pulse Width Converter (See note 1.)	Changes the ON/OFF duration ratio in a constant cycle duration so that it is proportional to the analog signal.
Sequence Operation	Contact Distributor	Connect contact signals between function blocks in a 1:1 connection.
	Constant Comparator (See note 1.)	Compares up to eight sets of analog signals and constants, and outputs the comparison results as contacts.
	Variable Comparator (See note 1.)	Compares up to eight pairs of analog signals, and outputs the comparison results as contacts.
	Timer (See note 1.)	2-stage output type addition timer for forecast values and reached values. Can also output the present value.
	ON/OFF Timer (See note 1.)	Timer for performing ON-OFF operation at preset ON and OFF times.
	Clock Pulse (See note 1.)	Outputs a clock pulse at the setting time interval for a single operation cycle.
	Counter (See note 1.)	2-stage output type addition timer for forecast values and arrival values. Can also output the current value.
	Internal Switch (See note 1.)	Temporary storage contact for accepting relays in the Step Ladder Program block. Note: (One internal switch is already allocated as "temporary storage" in CX-Process Tool.)
	Level Check (See note 1.)	Checks an analog input for 8 levels and outputs a contact corresponding to the level. The level number is also output as an analog value at the same time.
Contact Type Control Target	ON/OFF Valve Manipu- lator	Manipulates and monitors ON/OFF valves with open/close limit switches.
	Motor Manipulator	Manipulates and monitors motor operation.
	Reversible Motor Manip- ulator	Manipulates and monitors reversible motor operation.
	Motor Opening Manipu- lator	Inputs a target opening, and manipulates an electric positional-proportional motor.
	Switch Meter (See note 2.)	Manipulates and monitors multiple (up to 8) devices such as ON/OFF valves, motors, or pumps.

## Note: 1. The Function Blocks dealing with high-speed operation (operation cycle: 0.01, 0.02, and 0.05 seconds is possible).

2. Cannot be used with the CJ1G-CPU45P-GTC.

## **Sequence Control**

Туре	Block Name	Function
		Performs logic sequence and step pro- gression control.

Note: The Function Blocks dealing with high-speed operation (operation cycle: 0.01, 0.02, and 0.05 seconds is possible).

## **Field Terminals**

Туре	Block Name	Function
Contact	DI 8-point Terminal	Inputs 8 contacts from 8-point Input Unit.
I/O (See note.)	DI 16-point Terminal	Inputs 16 contacts from 16-point Input Unit.
	DI 32-point Terminal	Inputs 32 contacts from 32-point Input Unit.
	DI 64-point Terminal	Inputs 64 contacts from 64-point Input Unit.
	DO 8-point Terminal	Outputs 8 contacts from 8-point Output Unit.
	DO 16-point Termi- nal	Outputs 16 contacts from 16-point Output Unit.
	DO 32-point Termi- nal	Outputs 32 contacts from 32-point Output Unit.
	DO 64-point Termi- nal	Outputs 64 contacts from 64-point Output Unit.
	DI 16-point/Do 16-point Terminal	Inputs and outputs 16 contacts each from 16-point Input/16-point Output Units.
Analog I/O (See note.)	AI 4-point Terminal (PTS51)	Inputs 4 analog signals from CJ1W- PTS51 (Isolated-type Thermocouple Input Unit)
	AI 4-point Terminal (PTS52)	Inputs 4 analog signals from CJ1W- PTS52 (Isolated-type Temperature Resis- tance Input Unit).
	Al 2-point Terminal (PTS15/16, PDC15)	Inputs 2 analog signals from CJ1W- PTS15 (Isolated-type Thermocouple Input Unit), or CJ1W-PDC15 (Isolated- type DC Input Unit).
	AI 8-point Terminal (AD081)	Inputs 8 analog signals from the CJ1W- AD081(-V1).
	AO 8-point Terminal (DA08V/C)	Outputs 8 analog signals from the CJ1W- DA08V/DA08C.
	AI 4-point Terminal (AD041)	Inputs 4 analog signals from the CJ1W- AD041(-V1).
	AO 4-point Terminal (DA041)	Outputs 4 analog signals from the CJ1W- DA041(-V1).
	AO 2-point Terminal (DA021)	Outputs 4 analog signals from the CJ1W- DA021.
	AI 4-point/AO 2-point Terminal (MAD42)	Inputs 4 analog signals and outputs 2 an- alog signals each from the CJ1W-MAD42.
	AI 4-point Terminal (DRT1-AD04)	Inputs 4 analog signals from a DRT1- AD04 DeviceNet Slave Analog Input Unit.
	AO 2-point Terminal (DRT1-DA02)	Outputs two analog signals from a DRT1- DA02 DeviceNet Slave Analog Output Unit.
	AI 4-point Terminal (AD04U)	Inputs 4 analog signals from the CJ1W- AD04U.
	AI 4-point Terminal (PH41U)	Inputs 4 analog signals from the CJ1W- PH41U.

Note: The Function Blocks dealing with high-speed operation (operation cycle: 0.01, 0.02, and 0.05 seconds is possible).

Software Specifications

## **CX-Process Tool and Monitor**

## **Software Specifications**

	Item	Specifications
		CX-Process Tool
Name		CX-Process
Model number		(Included in CX-One Package)
Applicable PLCs		CS-series PLCs CJ-series PLCs
Applicable Units		CJ-series Loop-control CPU Units CS-series Loop Control Units/Boards CS1D Process-control CPU Units
Compatible com-	CPU	Processor recommended by Microsoft.
puters	OS	Windows 7 (32-bit/64-bit version) / 8 (32-bit/64-bit version) / 8.1 (32-bit/64-bit version) / 10 (32-bit/64-bit version)
	Memory	Memory recommended by Microsoft.
	Hard disk	Approx. 4.0 GB or more of available memory is required to install all of the CX-One.
	Display	XGA (1,024 $\times$ 768), High Color (16-bit) or higher
	Disk drive	DVD-ROM drive
Communications method Connection with CPU Unit (or Serial Communica- tions Board/Unit)		<ul> <li>When FinsGateway Serial Unit driver is used:</li> <li>Communications protocol with PLC: Host Link or Peripheral Bus (See note 2.)</li> <li>Connect the computer to the peripheral port or built-in RS-232C port of the CPU Unit, or to the RS-232C port of the Serial Communications Board/Unit.</li> </ul>
		<ul> <li>Connecting cable: For connecting to peripheral port of CPU Unit: CS1W-CN (2 m or 6 m) For connecting to RS-232C port of CPU Unit: XW2Z-(2 m or 5 m)</li> </ul>
		When CX-Server is used: Communications protocol with PLC: Host Link or Peripheral Bus Connecting Cable:
		<ul> <li>For connecting to peripheral port of CPU Unit: CS1W-CN C and C m or 6 m)</li> <li>For connecting to RS-232C port of CPU Unit: XW2Z-C C m or 5 m)</li> </ul>
Connection via Controller Link		When FinsGateway Controller Link driver or CX-Server is used: Install the software in a computer with a Controller Link Support Board to communicate with a PLC with a Controller Link Unit mounted.
	Connection via Ethernet	When FinsGateway ETN_UNIT driver or CX-Server is used: Install the software in a computer with an Ethernet Board to communicate with a PLC with an Ethernet Unit mounted.

### **CX-Process Tool and Monitor**

## OMRON

#### Connections to PLC

Item	Specificatio	ns
Offline functions	<ul> <li>ITEM data settings for function blocks</li> <li>Software connections for analog signals</li> <li>Displaying and printing text strings (annotation) pasted on function block diagrams and ladder diagrams.</li> <li>Instructions for step ladder blocks and commands for sequence table blocks</li> <li>Tag settings for CX-Process Monitor</li> <li>Engineering unit display setting</li> <li>Segment Program parameter setting</li> </ul>	Construction of user screens
Online functions	<ul> <li>Transfer of function block data (Downloading/ Uploading for Loop Control Boards/Units.)</li> <li>Starting/stopping all function blocks (LCU/LCB)</li> <li>Monitoring system operation: Monitoring and controlling the System Common block (including LCB/LCU load rates)</li> <li>Validating LCB/LCU operation: Checking function block connections (including starting and starting individual function blocks), validating ladder diagrams and sequence tables, and monitoring ITEMs</li> <li>Tuning PID constants and other parameters (fine tuning and autotuning)</li> <li>Initialization of Loop Control Unit memory (RAM)</li> <li>External backup specifications</li> </ul>	User screens • Overview screen • Control screen • Tuning screen • Trend screen • Graphic screen • Operating guide message screen System screens • Alarm history screen • System monitor screen • Operation log screen

Note: The CX-Process functions that can be used depend on the version. For details, refer to the *operation manuals* (Cat. No.: W372-E1-□ and W373-E1-□).

Note: Peripheral Bus cannot be used when FinsGateway V3 is used.

## **Connections to PLC**

The following 4 methods can be used to connect to a PLC.

	Communications network		Communication driver	r	
		FinsGateway V3	FinsGateway Version 2003 (See note 1.)	CX-Server	
Host Link	Connection via PLC's peripheral port or	Supported. (Serial Unit	version is used.)	Supported.	
Peripheral Bus	RS-232C port	Not supported.	Supported.	Supported.	
Controller Link	Connection to PLC with Controller Link Unit via Controller Link Support Board (PCI board).	Supported. (See note 2 (CLK (PCI) version is u		Supported.	
	Connection to PLC with Controller Link Unit via Controller Link Support Board (ISA board).	Supported. (CLK (ISA)	version is used.)	Supported.	
Ethernet	Connection to PLC with Ethernet Unit via Ethernet Board.	Supported. (Ethernet ve	ersion is used.)	Supported.	

Note: 1. The Windows 2000 and XP operating systems are supported. (Windows 95, 98, and Me are not supported.)

2. The Windows 95 operating system cannot be used.

## **Utility Software**



## **Touch Panel Software**

#### ■Face Plate Auto-Builder for NS

Simply specify the CSV tag file created using the CX-Process Tool to automatically create a project constructed with a Face Plate for Loop-control CPU Units for use with OMRON's NS-series Programmable Terminals.

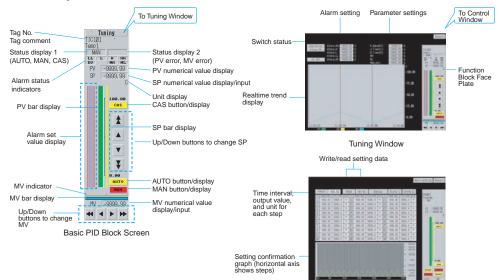
#### Function Overview

- Create windows for monitoring and tuning PID and other function blocks for up to 100 loops (NS System version 4 or higher).
- NS project files for monitoring multiple Loop-control CPU Units from a single NS-series PT can be generated from CX-Process projects for up to 32 multiple nodes.
- When a Segment Program 2 or 3 function block is used for program operation, the Detailed Setting Windows (Time Interval vs. Output Value Setting Window, Wait Interval Setting Window) used for the parameter settings are also automatically generated.
- NS-Runtime is supported.

#### **Basic Specifications**

	ltem	Specifications						
Name		Face Plate Auto-Builder for NS						
Model number		(Included in CX-One Package)						
Applicable PLC	C products	CJ-series Loop-control CPU Units CS-series Loop Control Boards (unit version 1.0 or later) CS-series Loop Control Units (unit version 2.0 or later) CS1D Process-control CPU Units						
Applicable PTs	i.	NS-series NS12, NS10, and NS8 (PT version 2.0 or later), CX-Designer						
System	Computer	IBM PC/AT or compatible						
requirements	CPU	Celeron 400 MHz or better recommended						
	OS	Windows 7 (32-bit/64-bit version) /8 (32-bit/64-bit version)8.1 (32-bit/64-bit version) / 10 (32-bit/64-bit version)						
	Memory	Memory recommended by Microsoft.						
	Hard disk	Approx. 4.0 GB or more of available memory is required to install all of the CX-One.						
	Disk drive	DVD-ROM drive						
Basic functions	5	Number of generated loops:100 max., control windows and tuning windows Applicable face plates: 2-position ON/OFF, 3-position ON/OFF, Basic PID, Advanced PID, Indication and Operation, Indicator, Segment Program 2 (includes the parameter setting windows), Segment Program 3 (includes the parameter setting windows) Number of loops in control windows: 6 loops per window for NS12, 4 loops per window for NS10/NS8 Realtime trend in tuning window: 1-second cycle						

#### **Example of Automatically Created Windows**



Segment program details setting window

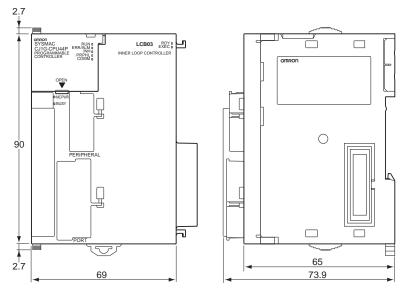
## Dimensions



## **CPU Units**

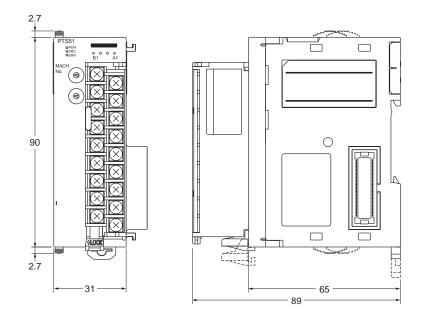
#### ■Loop-control CPU Units

CJ1G-CPU42P CJ1G-CPU43P CJ1G-CPU44P CJ1G-CPU45P(-GTC)



#### ■Process Input Units

CJ1W-P



## **Basic Configuration Units**

#### ■CJ1 Loop Control Units

Product name			Specifications			Curre consumpt		Model	Standards	
	I/O capacity/ Mountable- Units (Expansion Racks)	Program capacity	Data memory capacity	LD instruc- tion exe- cution time	Loop Controller	5 V	24 V	-		
CJ1G Loop- control CPU	1,280 points/ 40 Units	60K steps	128K words (DM: 32K words,	0.04 μs	Number of function	1.06(See		CJ1G-CPU45P		
Units	(3 Expansion Racks max.)	acks max.)	EM: 32K words × 3 banks)		blocks: 300 blocks	note 1.)		CJ1G-CPU45P-GTC		
		30K steps	64K words (DM: 32K words,		max.	1.06 (See note 1.)		CJ1G-CPU44P		
a stalk	960 points/ 30 Units	20K steps				1.06 (See note 1.)		CJ1G-CPU43P	UC1, CE	
	(2 Expansion Racks max.)	10K steps			Number of function blocks: 50 blocks max.	1.06(See note 1.)		CJ1G-CPU42P		

#### ■Power Supply Units

One Power Supply Unit is required for each Rack.

Produ	ict name	Power	0	utput capaci	ty		Optio	ns	Model	Standards
		supply voltage	5-VDC output capacity	24-VDC output capacity	Total power consump- tion	24-VDC service power supply	RUN out- put	Maintenance forecast monitor		
AC Power Supply Units		100 to 240 VAC	5 A	0.8 A	25 W	No	No	Yes	CJ1W-PA205C	UC1, N, L, CE
							Yes	No	CJ1W-PA205R	
			2.8 A	0.4 A	14 W		No	No	CJ1W-PA202	-
DC Power supply Units		24 VDC	5 A	0.8 A	25 W		No	No	CJ1W-PD025	-
			2 A	0.4 A	19.6 W		No	No	CJ1W-PD022	UC1, CE

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**Programming Devices** 

## **Programming Devices**

Product name	Specifications			Model	Standards
		Number of licenses	Media		
FA Integrated Tool Package	The CX-One is a comprehensive software package that integrates Support Software for OMRON PLCs and components.	 (Media only) *	DVD	CXONE-AL00D-V4	
CX-One Ver. 4.	CX-One runs on the following OS. Windows 7 (32-bit/64-bit version) /	1 license	DVD	CXONE-AL01D-V4	
	Windows 8 (32-bit/64-bit version) / Windows 8.1 (32-bit/64-bit version) / Windows 10 (32-bit/64-bit version)	3 licenses	DVD	CXONE-AL03D-V4	
	CX-One Ver.3.□ includes CX-Protocol Ver. 1.□, CX-Programmer	10 licenses	DVD	CXONE-AL10D-V4	
	Ver.8., CX-Designer Ver. 3., and CX-Process Tool Ver. 5., and NS Faceplate Auto-Builder version 3.	30 licenses	DVD	CXONE-AL30D-V4	
		50 licenses	DVD	CXONE-AL50D-V4	
CX-Designer	<ul> <li>NS-series PT screen creation software for Windows 2000 (Service Pack 3a or higher), XP, or Vista</li> <li>CX-Designer version 3. □ or higher includes the Ladder Monitor Software.</li> <li>Note: The Ladder Monitor software allows ladder programming in a CS/CJ-series PLC to be monitored on an NS-series PT. To use System Program version 6.6 or earlier with the NS8/10/12-V1 or NS8/10/12-V2, a Memory Card and Memory Card Adapter must be ordered separately.</li> </ul>	1 license	CD	NS-CXDC1-V4	
Peripheral Device	Connects IBM PC/AT or compatible computers, D-Sub 9-pin recept (Length: 0.1 m) (Conversion cable to connect RS-232C cable to per-	tacle eripheral port)		CS1W-CN118	CE
Connecting Cables (for peripheral port)	Connects IBM PC/AT or compatible computers, D-Sub 9-pin (Length: 2.0 m)	Used for Peripl or Host Link.	heral Bus	CS1W-CN226	
	Connects IBM PC/AT or compatible computers, D-Sub 9-pin (Length: 6.0 m)			CS1W-CN626	
Peripheral Device	Connects IBM PC/AT or compatible computers, D-Sub 9-pin (Length: 2.0 m)	Used for Peripl or Host Link.		XW2Z-200S-CV	
Connecting Cables (for RS- 232C port)	Connects IBM PC/AT or compatible computers, D-Sub 9-pin (Length: 5.0 m)	Anti-static con	nector	XW2Z-500S-CV	
	Connects IBM PC/AT or compatible computers, D-Sub 9-pin (Length: 2.0 m)	Used for Host Peripheral Bus		XW2Z-200S-V	
	Connects IBM PC/AT or compatible computers, D-Sub 9-pin (Length: 5.0 m)	ported.		XW2Z-500S-V	
USB-Serial Conversion Cable	n a CD-ROM dis	sc), Com-	CS1W-CIF31	N	

Note: Site licenses are also available for users that need to use the CX-One on many computers. Ask your OMRON representative for details. When purchasing the DVD format, verify the computer model and DVD drive specifications before purchasing.

\* The CXONE-AL00D-V4 contains only the DVD installation media for users who have purchased the CX-One Version 4. and does not include the license number. Enter the license number of the CX-One Version 4. when installing.

(The license number of the CX-One Version 3. or lower cannot be used for installation.)

## **Basic I/O Units**

## ■Input Units

Unit classi- fica-	Product name			Specific	cations			cons	rent ump- 1 (A)	Model	Standards
tion		I/O points	Input voltage current	Com- mons	Additional functions	External connec- tion	No. of words allo- cated	5 V	24 V	-	
CJ1 Basic //O Units	DC Input Units	8 inputs	12 to 24 VDC, 10 mA	Inde- pen- dent contacts	None	Remov- able terminal block	1 word	0.09		CJ1W-ID201	UC1, N, L, CE
		16 in- puts	24 VDC, 7 mA	16 points, 1 com- mon		Remov- able terminal block	1 word	0.08		CJ1W-ID211	
		32 in- puts	24 VDC, 4.1 mA	16 points, 1 com- mon		Fujitsu / OTAX con- nector	2 words	0.09		CJ1W-ID231 (See note.)	
	<b>F1</b>	32 in- puts	24 VDC, 4.1 mA	16 points, 1 com- mon		MIL con- nector	2 words	0.09		CJ1W-ID232 (See note.)	
		64 in- puts	24 VDC, 4.1 mA	16 points, 1 com- mon		Fujitsu / OTAX con- nector	4 words	0.09		CJ1W-ID261 (See note.)	
		64 in- puts	24 VDC, 4.1 mA	16 points, 1 com- mon		MIL con- nector	4 words	0.09		CJ1W-ID262 (See note.)	
	AC Input Units	16 in- puts	100 to 120 VAC, 7 mA (100 V, 50 Hz)	16 points, 1 com- mon		Remov- able Terminal Block	1 word	0.09		CJ1W-IA111	
		8 inputs	200 to 240 VAC, 10 mA (200 V, 50 Hz)	8 points, 1 com- mon		Remov- able Terminal Block	1 word	0.08		CJ1W-IA201	

Note: Connectors are not provided with these connector models. Either purchase one of the following 40-pin connectors, or use an OMRON XW2 Connector-Terminal Block Conversion Unit or a G7 I/O Relay Terminal.

Basic I/O Units

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Basic I/O Units

## ■Output Units

Unit classi-	Product name		S	specifications			No. of words	Current con- sumption (A)		Model	Standards
fica- tion		I/O points	Maximum switching capacity	Commons	Additional functions	External connec- tion	allo- cated	5 V	24 V	-	
CJ1 Basic I/O Units	Relay Contact Output Units	8 out- puts	250 VAC/ 24 VDC, 2 A	Indepen- dent con- tacts	None	Remov- able termi- nal block	1 word	0.09	0.048 max.	CJ1W-OC201	UC1, N, L, CE
Units		16 out- puts	250 VAC/ 24 VDC, 2 A	16 points, 1 common	-	Remov- able termi- nal block	1 word	0.11	0.096 max.	CJ1W-OC211	-
	Transis- tor Out- put Units	8 out- puts	12 to 24 VDC, 2 A, sinking	4 points, 1 common		Remov- able termi- nal block	1 word	0.09		CJ1W-OD201	
		8 out- puts	24 VDC, 2 A, sourcing	4 points, 1 common	Short- circuit pro- tection, disconnec- tion detec- tion	Remov- able termi- nal block	1 word	0.11		CJ1W-OD202	
		8 out- puts	12 to 24 VDC, 0.5 A, sinking	8 points, 1 common	None	Remov- able termi- nal block	1 word	0.10		CJ1W-OD203	-
		8 out- puts	24 VDC, 0.5 A sourcing	8 points, 1 common	Short- circuit protection	Remov- able termi- nal block	1 word	0.10		CJ1W-OD204	
		16 out- puts	12 to 24 VDC, 0.5 A, sinking	16 points, 1 common	None	Remov- able termi- nal block	1 word	0.10		CJ1W-OD211	
	Bit S.	16 out- puts	24 VDC, 0.5 A, sourcing	16 points, 1 common	Short-cir- cuit protec- tion	Remov- able termi- nal block	1 word	0.10		CJ1W-OD212	
		32 out- puts	12 to 24 VDC, 0.5 A, sinking	16 points, 1 common	None	Fujitsu / OTAX con- nector	2 words	0.14		CJ1W-OD231 (See note.)	-
		32 out- puts	24 VDC, 0.5 A, sourcing	16 points, 1 common	Short- circuit protection	MIL con- nector	2 words	0.15		CJ1W-OD232 (See note.)	-
		32 out- puts	12 to 24 VDC, 0.5 A, sinking	16 points, 1 common	None	MIL con- nector	2 words	0.14		CJ1W-OD233 (See note.)	
		64 out- puts	12 to 24 VDC, 0.3 A, sinking	16 points, 1 common	None	Fujitsu / OTAX con- nector	4 words	0.17		CJ1W-OD261 (See note.)	
		64 out- puts	24 VDC, 0.3 A, sourcing	16 points, 1 common	None	MIL con- nector	4 words	0.17		CJ1W-OD262 (See note.)	
		64 out- puts	12 to 24 VDC, 0.3 A, sinking	16 points, 1 common	None	MIL con- nector	4 words	0.17		CJ1W-OD263 (See note.)	
	Triac Output Units	8 out- puts	250 VAC, 0.6 A	8 points, 1 common	None	Remov- able termi- nal block	1 word	0.22		CJ1W-OA201	

Note: Connectors are not provided with these connector models. Either purchase one of the following 40-pin connectors, or use an OMRON XW2 Connector-Terminal Block Conversion Unit or a G7 I/O Relay Terminal.

#### I/O Units

classi- fica- tion	Product name			Specific	ations			cons	rent sump- n (A)	Model	Standards
		I/O points	Input voltage, Input current	Com- mons	Additional functions	Exter- nal con- nection	No. of words allo-	5 V	24 V		
			Maximum switching capacity			nection	cated				
CJ1 Basic I/O	DC Input/ Transis-	16 in- puts	24 VDC, 7 mA	16 points, 1 com- mon	None	Fujitsu / OTAX connec-	2 words	0.13		CJ1W-MD231 (See note 2.)	UC1, N, CE
Units	tor Out- put Units	16 out- puts	12 to 24 VDC, 0.5 A, sinking	16 points, 1 com- mon	None	- tor					
		16 in- puts	24 VDC, 7 mA	16 points, 1 com- mon	None	MIL con- nector	2 words	0.13		CJ1W-MD232 (See note 2.)	UC1, N, L, CE
		16 out- puts	24 VDC, 0.5 A, sourcing	16 points, 1 com- mon	Short-circuit protection	1					
		16 in- puts	24 VDC, 7 mA	16 points, 1 com- mon	None	MIL con- nector	2 words	0.13		CJ1W-MD233 (See note 2.)	UC1, N, CE
		16 out- puts	12 to 24 VDC, 0.5 A, sinking	16 points, 1 com- mon	None	-					
		32 in- puts	24 VDC, 4.1 mA	16 points, 1 com- mon	None	Fujitsu / OTAX connec-	4 words	0.14		CJ1W-MD261 (See note 1.)	
		32 out- puts	12 to 24 VDC, 0.3 A, sinking	16 points, 1 com- mon	None	tor					
		32 in- puts	24 VDC, 4.1 mA	16 points, 1 com- mon	None	MIL con- nector	4 words	0.14		CJ1W-MD263 (See note 1.)	-
		32 out- puts	12 to 24 VDC, 0.3 A, sinking	16 points, 1 com- mon	None						
	TTL I/O Units	32 in- puts	5 VDC, 3.5 mA	16 points, 1 com- mon	None	MIL con- nector	4 words	0.19		CJ1W-MD563 (See note 1.)	
		32 out- puts	5 VDC, 35 mA	16 points, 1 com- mon	None						

Note: 1. Connectors are not provided with these connector models. Either purchase one of the following 40-pin Connectors, or use an OMRON XW2 Connector-Terminal Block Conversion Unit or a G7 I/O Relay Terminal.

2. Connectors are not provided with these connector models. Either purchase one of the following 20-pin or 24-pin Connectors, or use an OMRON XW2 Connector-Terminal Block Conversion Unit or a G7 I/O Relay Terminal.

#### Applicable Connectors

#### Fujitsu / OTAX Connectors for 32-input, 32-output, 64-input, 64-output, 32-input/32-output

Name	Connection		Remarks	Applicable Units	Model	Standards
40-pin Connectors	Soldered	Connector Connector Cover	Fujitsu FCN-361J040-AU Fujitsu FCN-360C040-J2 OTAX N360C040J2	Fujitsu / OTAX Connectors: CJ1W-ID231(32 inputs): 1 per Unit CJ1W-ID261 (64 inputs) 2 per Unit	C500-CE404	
	Crimped	Housing Contactor	Fujitsu FCN-363J040 OTAX N363J040 Fujitsu FCN-363J-AU OTAX N363JAU	CJ1W-OD231 (32 outputs):1 per Unit CJ1W-OD261 (64 outputs): 2 per Unit CJ1W-MD261 (32 inputs, 32 outputs): 2 per Unit	C500-CE405	
		Connector Cover	Fujitsu FCN-360C040-J2 OTAX N360C040J2			
	Pressure welded	Fujitsu FCN-367J	040-AU/F		C500-CE403	

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## Special I/O Units

#### ■Process Input Units

#### Isolated-type Units with Fully Universal Inputs

Unit classi- fica- tion	Product name	I/O points	Signal range selec- tion	Signal range	Conver- sion speed (resolu-	Accuracy at ambient temperature	Exter- nal con-	No. of unit num-	cons	rent ump- (A)	Model	Stan- dards
uon			uon		tion)	of 25°C)	nection	bers allo- cated	5 V	24 V		
CJ1 Special I/O Units	Process Input Units (Isolated- type Units with Fully Universal Inputs)	4 in- puts	Set sepa- rately for each in- put	Fully universal inputs: Pt100 (3-wire), JPt100 (3-wire), Pt1000 (3-wire), Pt1000 (4-wire), K, J, T, E, L, U, N, R, S, B, WRe5-26, PL II, 4 to 20 mA, 0 to 20 mA, 1 to 5 V, 0 to 10 V, $\pm 100$ mV se- lectable range -1.25 to $1.25$ V, -5 to 5 V, -10 to 10 V, $\pm 10$ V select- able range, potentiometer	Resolu- tion (con- version speed): 1/256,000 (conver- sion cycle: 60 ms/4 inputs) 1/64,000 (conver- sion cycle: 10 ms/ 4 inputs) 1/16,000 (conver- sion cycle: 5 ms/4 in- puts)	Standard accuracy: ±0.05% of F.S.	Remov- able ter- minal block	1	0.30		CJ1W-PH41U (See note 1.)	UC1, CE
		4 in- puts	Set sepa- rately for each in- put	Fully universal inputs: Pt100, JPt100, Pt1000, K, J, T, L, R, S, B, 4 to 20 mA, 0 to 20 mA, 1 to 5 V, 0 to 5 V, 0 to 10 V	Conver- sion speed: 250 ms/ 4 inputs	Accuracy: Platinum resistance thermometer input: $\pm 0.3\%$ of PV or $\pm 0.8^{\circ}$ C, whichever is larger) $\pm 1$ digit max. Thermocou- ple input: ( $\pm 0.3\%$ of PV or $\pm 1.5^{\circ}$ C, whichever is larger) $\pm 1$ digit max. (See note 2.) Voltage or current input: $\pm 0.3\%$ of F.S. $\pm 1$ digit max.			0.32		CJ1W-AD04U	UC1, CE, L

Note: 1. Do not connect a Relay Contact Output Unit in the same CPU Rack or Expansion Rack as the CJ1W-PH41U Isolated-type Universal Input Unit.

L and -100°C or less for K and T are ±2°C ±1 digit max., and 200°C or less for R and S is ±3°C ±1 digit max. No accuracy is specified for 400°C or less for B.

## OMRON

Special I/O Units

#### Isolated-type Thermocouple Input Units

Unit classi- fica-	Product name	I/O points	Signal range selec-	Signal range	Conver- sion speed (resolution)	Accuracy at ambient temperature	External connec- tion	No. of unit num-	Current consump- tion (A)		Model	Standards
tion			tion			of 25°C)		bers allo- cated	5 V	24 V		
CJ1 Spe- cial I/O Units	Process Input Units (Isolated- type Thermo- couple Input Units)	2 in- puts	Set sepa- rately for each input	Thermocou- ple: B, E, J, K, L, N, R, S, T, U, WRe5-26, PLII DC voltage: ±100 mV	Conversion speed: 10 ms/ 2 inputs, Resolution: 1/64,000	Standard accuracy: ±0.05% of F.S. *1	Remov- able termi- nal block	1	0.18	0.06 *2	CJ1W- PTS15	UC1
		4 in- puts	Com- mon inputs	Thermocou- ple: R, S, K, J, T, L, B	Conversion speed: 250 ms/ 4 inputs	Accuracy: ±0.3% of PV or ±1°C, whichever is larger, ±1 digit max. *3			0.25		CJ1W- PTS51	UC1, CE

Note: This unit cannnot be used, with the Machine Automation Controller NJ-series.

\*1. The accuracy depends on the sensors used and the measurement temperatures. For details, refer to the user's manual.

\*2. This is for an external power supply, and not for internal current consumption.

\*3. L and -100°C or less for K and T are ±2°C±1 digit max., and 200°C or less for R and S is ±3°C±1 digit max. No accuracy is specified for 400°C or less for B.

#### Isolated-type Resistance Thermometer Input Units

Unit classi- fica-	classi- name	me points range sion speed ambie selec- (resolution) tempera	Accuracy at ambient temperature	ambient nal emperature con- r	nal unit c con- num- nec- bers	cons	rrent sump- n (A)	Model	Standards			
tion			tion			of 25°C)	tion	allo- cated	5 V	24 V		
CJ1 Spe- cial I/O Units	Process Input Units (Isolated- type Resis- tance Ther- mometer Input Units)	4 in- puts	Com- mon inputs	Platinum resis- tance thermom- eter: Pt100, JPt100	Conversion speed: 250 ms/ 4 inputs	Accuracy: ±0.3% of PV or ±0.8°C, whichever is larger, ±1 digit max.	Remov- able termi- nal block	1	0.25		CJ1W- PTS52	UC1, CE

 $\label{eq:Note: Note: This unit cannot be used, with the Machine Automation Controller NJ-series.$ 

\* This is for an external power supply, and not for internal current consumption.

## OMRON

Special I/O Units

#### Isolated-type DC Input Unit

Unit classi- fica-	Product name	I/O points	Signal range	Conver- sion speed (resolution)	Accuracy at ambient temperature	External connec- tion	No. of unit num-	Current consump- tion (A)		p-	Standards
tion					of 25°C)		bers allo- cated	5 V	24 V		
CJ1 Special I/O Unit	Isolated- type DC Input Unit	2 in- puts	DC voltage: 0 to 1.25 V, -1.25 to 1.25 V, 0 to 5 V, 1 to 5 V, -5 to 5 V, 0 to 10 V, -10 to 10V, ±10-V select- able DC current: 0 to 20 mA, 4 to 20 mA	Conversion speed: 10 ms/ 2 inputs, Resolution: 1/64,000	Accuracy: ±0.05% of F.S.	Remov- able terminal block	1	0.18	0.09 (See note.)	CJ1W- PDC15	UC1, CE

Note: This is for an external power supply, and not for internal current consumption.

### ■Analog I/O Units

#### Analog Input Units

Unit classi- fica-	Product name	I/O points	Signal range selec-	Signal range	Resolu- tion	Conver- sion Speed	Accuracy at ambi- ent	Exter- nal con-	No. of unit num-	cons	rent ump- i (A)	Model	Standards
tion			tion				tempera- ture of 25°C)	nec- tion	bers allo- cated	5 V	24 V		
CJ1 Special I/O Units	Analog Input Units	8 in- puts	Set sepa- rately for each input	1 to 5 V, 0 to 5 V, 0 to 10 V, ±10 V, 4 to	1/8,000 (Settable to 1/4,000) (See note 1.)	250 μs/ point max. (Settable to 1 ms/ point) (See note	Voltage: ±0.2% of F.S. Current: ±0.4% of F.S.	Remov- able termi- nal block	1	0.42		CJ1W- AD081-V1	UC1, N, L, CE
		4 in- puts	Set sepa- rately for each input	20 mA		1.)	(See note 2.)					CS1W- AD041-V1	

Note: 1. The resolution and conversion speed cannot be set independently. If the resolution is set to 1/4,000, then the conversion speed will be 1 ms/point.

- **2.** At 23 ±2°C
- 3. For products manufactured from August 2007 onwards.

#### Analog Output Units

Unit classi- fica-	Product name	I/O points	Signal range selec-	Signal range	Resolu- tion	Con- ver- sion	Accu- racy at ambi-	Exter- nal con-	Exter- nal power	No. of unit num-	cons	rrent sump- n (A)	Model	Standards
tion			tion			Speed	ent tem- pera- ture of 25°C)	nec- tion	supply	bers allo- cated	5 V	24 V		
CJ1 Spe- cial I/O Units	Analog Output Units	8 out- puts	Set sepa- rately for each input	1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V	1/4,000 (Settable to 1/8,000) (See note 1.)	1 ms/ point (Setta- ble to 250 μs/ point	±0.3% of F.S.	Remov- able termi- nal block	24 VDC <sup>+10%</sup> -15%, 140 mA max.	1	0.14	0.14 (See note.)	CJ1W- DA08V	UC1, N, L, CE
		8 out- puts		4 to 20 mA		max.)			24 VDC <sup>+10%</sup> -15%, 170 mA max.			0.17 (See note.)	CS1W- DA08C	UC1, N, CE
		4 out- puts		1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V,	1/4,000	1 ms/ point max.	Volt- age: ±0.3% of F.S. Cur-		24 VDC +10% -15%, 200 mA max.		0.12	0.2 (See note.)	CJ1W- DA041	UC1, N, L, CE
		2 out- puts		4 to 20 mA			rent: ±0.5% of F.S.		24 VDC <sup>+10%</sup> , -15%, 140 mA max.			0.14 (See note.)	CS1W- DA021	

Note: This is for an external power supply, and not for internal current consumption.

## OMRON

**Temperature Control Unit** 

#### Analog I/O Units

Unit classi- fica-	Product name	I/O points	Signal range selec-	Signal range	Resolution	Conver- sion Speed	Accuracy at ambient	Exter- nal con-	No. of unit num-	cons	rent ump- i (A)	Model	Standards
tion			tion				tempera- ture of 25°C)	nec- tion	bers allo- cated	5 V	24 V		
CJ1 Special I/O Units	Analog I/O Units	4 in- puts 2 out- puts	Set sepa- rately for each input	1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA	1/4,000 (Settable to 1/8,000)	1 ms/point (Settable to 500 μs/ point max.)	Voltage: ±0.2% of F.S. Current: ±0.2% of F.S. Voltage: ±0.3% of F.S. Current: ±0.3%C of F.S.	Remov- able termi- nal block	1	0.58		CJ1W- MAD42	UC1, N, L, CE

Note: The resolution and conversion speed cannot be set independently. If the resolution is set to 1/4,000, then the conversion speed will be 1 ms/ point.

## **Temperature Control Unit**

Unit classi- fica-	Product name		Specifica	ations	No. of unit numbers allocated	consump- tion (A)		Model	Standards
tion		No. of loops	Temperature sensor inputs	Control outputs		5 V	24 V		
CJ1 Spe- cial I/O	Temper- ature Control	4 loops	Thermocou- ple input	Open collector NPN outputs (pulses)	2	0.25		CJ1W-TC001	UC1, N, L, CE
Units	Units	4 loops	(R, S, K, J, T, B, L)	Open collector PNP outputs (pulses)		0.25		CJ1W-TC002	
		2 loops, heater burnout detec- tion function		Open collector NPN outputs (pulses)		0.25		CJ1W-TC003	
		2 loops, heater burnout detec- tion function		Open collector PNP outputs (pulses)		0.25		CJ1W-TC004	
		4 loops	Platinum resistance	Open collector NPN outputs (pulses)		0.25		CJ1W-TC101	
		4 loops	thermometer input (JPt100, Pt100)	Open collector PNP outputs (pulses)		0.25	CJ1W-TC102		
	burr	2 loops, heater burnout detec- tion function		Open collector NPN outputs (pulses)		0.25		CJ1W-TC103	
		2 loops, heater burnout detec- tion function		Open collector PNP outputs (pulses)		0.25		CJ1W-TC104	

## **CPU Bus Units**

#### Controller Link Units

#### Controller Link Units, New Models

Unit classifi-	Product name		Specificati	ons		No. of unit numbers	Current con- sumption (A)		Model	Standards
cation		Communica- tions cable	Communi- cations type	Duplex support	Max. Units mountable per CPU Unit	allocated	5 V	24 V		
CJ1 CPU Bus Unit	Control- ler Link Unit	Wired shielded twisted-pair cable (See note 2.)	Data links and mes- sage service	No	8	1	0.35		CJ1W-CLK23	UC1, N, L, CE

#### **Repeater Units**

Unit classification	Specifications	Model	Standards
Controller Link Repeater Unit	Wire-to-wire Model	CS1W-RPT01	UC1, CE
	Wire-to-Optical (H-PCF) Model (See note 2.)	CS1W-RPT02	
	Wire-to-Optical (GI) Model (See note 3.)	CS1W-RPT03	

Note: 1. Using Repeater Units enables T-branches and long-distance wiring for Wired Controller Link networks. 62-node configurations, and converting part of the network to optical cable.

2. When using wire-to-optical (H-PCF) cable, use a H-PCF cable (for both Controller Link and SYSMAC LINK) or a H-PCF optical fiber cable with connector.

3. When using wire-to-optical (GI) cable, use a GI optical cable (for Controller Link).

#### Relay Terminal Block

Unit classification	Specifications	Model	Standards
Relay Terminal Block for Wired Controller Link Unit	Use for Wired Controller Link Units (set of 5).	CS1W-TB101	

Note: Controller Link Units can be replaced without stopping the communications of the entire network if a Relay Terminal Block is installed in advance on the Unit in a Wired Controller Link network. Relay Blocks cannot be used on Controller Link Support Boards.

## OMRON

## **Ordering Information**

Serial Communications Units

## **Serial Communications Units**

Unit classi-	Product name	Spec	cifications	No. of unit numbers		nt con- ion (A)	Model	Standards	
fica- tion		Communications interface	Communications functions	allocated	5 V	24 V			
CJ1 CPU Bus Units	Serial Commu- nications Units High-speed type	2 RS-232C ports	The following functions can be selected for each port: Protocol macro Host Link	1	0.29 (See note.) 0.46		CJ1W-SCU22 CJ1W-SCU32	UC1, N, L, CE	
		ports	NT Links (1:N mode) Serial Gateway No-protocol Modbus-RTU Slave		0.40		0.111-00032		
		1 RS-232C port and 1 RS-422A/485 port			0.38 (See note.)		CJ1W-SCU42		

Note: The Serial Gateway function is enabled only for Serial Communications Units of unit version 1.2 and later.

## **Ethernet Unit**

Unit classi-	Product name		Specifications		No. of unit	Currer sumpt	nt con- ion (A)	Model	Standards
fica- tion		Communi- cations cable	Communications functions	Max. Units mount- able per CPU Unit	num- bers allo- cated	5 V	24 V	T	
CJ1 CPU Bus Unit	Ethernet Unit	100Base-TX	FINS communications service (TCP/IP, UDP/IP), FTP server functions, socket services, mail transmission service, mail recep- tion (remote command receive), automatic adjustment of PLC built-in clock, server/host name specifications	4	1	0.37		CJ1W-ETN21	UC1, N, L, CE

## **FL-net Unit**

Unit classi- fica-	Product name		Specifications		No. of unit num-	cons	rent ump- ı (A)	Model	Standards
tion		Communi- cations interface	Communications functions	Max. Units mountable per CPU Units	bers allo- cated	5 V	24 V		
CJ1 CPU Bus Units	FL-net Unit	100Base-TX	With FL-net Ver. 2.0 specifications (OPCN-2), Data links and message service	4	1	0.37		CJ1W-FLN22	UC1, CE

## OMRON

**DeviceNet Unit** 

## **DeviceNet Unit**

Unit classi- fica-	Product name	Specifications	Communications type	No. of unit numbers allocated	cons	rrent sump- n (A)	Model	Standards
tion					5 V	24 V		
CJ1 CPU Bus Units	DeviceNet Unit	Functions as master and/ or slave; allows control of 32,000 points max. per master.	<ul> <li>Remote I/O communica- tions master (fixed or user-set allocations)</li> <li>Remote I/O communica- tions slave (fixed or user- set allocations)</li> <li>Message communica- tions</li> </ul>	1	0.29		CJ1W-DRM21	UC1, N, L, CE

## **CompoNet Master Unit**

Unit classi- fica-	Product name	s	specifications	No. of unit numbers allocated		rent ump- (A)	Model	Standards
tion		Communications functions	No. of I/O points per Master Unit		5 V	24 V		
CJ1 Spe- cial I/O Unit	CompoNet Master Unit	<ul> <li>Remote I/O com- munications</li> </ul>	Word Slaves: 2,048 max. (1,024 inputs and 1,024 outputs)	1, 2, 4, or 8	0.4		CJ1W-CRM21	CE, U, U1, L, UC, UC1
		Message commu- nications	Bit Slaves: 512 max. (256 inputs and 256 outputs)					(approval pending)

## CompoBus/S Master Unit (No longer available to order)

Unit classi- fica-	Product name	Specifications		No. of unit numbers allocated	Current consump- tion (A)		Model	Standards	
tion		Communica- tions functions	No. of I/O points	Max. Units mountable per CPU Unit		5 V	24 V		
CJ1 Spe- cial I/O Unit	CompoBus/ S Master Unit	Remote I/O communications	256 max. (128 inputs and 128 outputs) 128 max. (64 inputs and 64 outputs)	40	1 or 2 (variable)	0.15		CJ1W-SRM21	UC1, N, L, CE

**ID Sensor Units** 

## **ID Sensor Units**

Unit classi- fica- tion	Product name	Specifications			No. of unit numbers	Current con- sumption (A)		Model	Standards
		Connected ID System	No. of connected R/W heads	External power supply	allocated	5 V	24 V		
CJ1 Spe- cial I/O Units	Units System. 2		1	Not required.	1	0.26 (See notes 1 and 2.)	0.13 (See notes 1 and 2.)	CJ1W-V680C11	CE, UC (approval pending)
			2	0.32 (See note 2.)	0.26 (See note 2.)	CJ1W-V680C12			
			1	Not required.	1	0.26	0.12	CJ1W-V600C11	UC, CE
		2	2		2	0.32	0.24	CJ1W-V600C12	

Note: 1. To use a V680-H01 Antenna, refer to the V680 Series RFID System Catalog (Cat. No. Q151).

2. Specifications subject to change without notice.

## SYSMAC SPU (High-speed Data Storage Unit)

Unit classi- fica-	Product name	Specifi	cations	No. of unit numbers allocated	cons	Current Mod consump- tion (A)		Standards
tion		PC Card slot	Ethernet (LAN) port		5 V	24 V		
CJ1 CPU Bus Units	SYSMAC SPU Ver. 2 (High-speed Data Storage Unit)	CF Card Type I/II × 1 slot Use an OMRON HMC- EF . Memory Card.	1 port (10/100Base-TX)	1	0.56		CJ1W-SPU01-V2	UC1, CE
	SPU- Console Ver. 2.0	Functions: Unit settings, s Collection Uni OS : Microsoft Wind Microsoft Wind Microsoft Wind Microsoft Wind	WS02-SPTC1-V2					
	SYSMAC SPU Data Manage-	Management	ected by SYSMAC SPU D Middleware are automatica	lly acquired				_
	ment Middleware Ver. 2.0	database. OS : Microsoft Wind Microsoft Wind Microsoft Wind Microsoft Wind Microsoft Wind	l computer, and can be read dows 10 (32 bit/64 bit) dows 8.1 (32 bit/64 bit) dows 8 (32 bit/64 bit) dows 7 (32 bit/64 bit) dows Server 2012 dows Server 2008	gistered in a	5 licenses WS02-EDMC1- V2L05		_	
	Memory Cards	Flash memory, 128 MB	ish memory, 128 MB				HMC-EF183	N, L, CE
		Flash memory, 256 MB (		A Memory Card is		HMC-EF283		
		Flash memory, 512 MB (		required for data collec-	HMC-EF583			
		Flash memory 1 GB (SYS	SMAC SPU only)		tion.	onec-	HMC-EF194	

## OMRON

#### **NS-series Programmable Terminals**

## **NS-series Programmable Terminals**

Model name	Specifications			Model number	Standards	
		Ethernet	Case color			
NS5-V2 *1	5.7-inch STN, 320 x 240 dots	No	Ivory	NS5-SQ10-V2 *2	UC1, CE, N, L, UL Type4	
			Black	NS5-SQ10B-V2 *2		
		Yes	Ivory	NS5-SQ11-V2 *2		
			Black	NS5-SQ11B-V2 *2		
	5.7-inch TFT, 320 x 240 dots	No	Ivory	NS5-TQ10-V2 *2		
			Black	NS5-TQ10B-V2 *2		
		Yes	Ivory	NS5-TQ11-V2 *2		
			Black	NS5-TQ11B-V2 *2		
NS8-V2	8.4-inch TFT, 640 x 480 dots	No	Ivory	NS8-TV00-V2 *2	UC1, CE, N, L	
			Black	NS8-TV00B-V2 *2		
		Yes	Ivory	NS8-TV01-V2 *2		
			Black	NS8-TV01B-V2 *2		
NS10-V2	10.4-inch TFT, 640 x 480 dots	s No	Ivory	NS10-TV00-V2 *2		
			Black	NS10-TV00B-V2 *2		
		Yes	Ivory	NS10-TV01-V2 *2	-	
			Black	NS10-TV01B-V2 *2		
NS12-V2	12.1-inch TFT, 800 x 600 dots	s No	Ivory	NS12-TS00-V2 *2		
			Black	NS12-TS00B-V2 *2		
		Yes	Ivory	NS12-TS01-V2 *2	-	
			Black	NS12-TS01B-V2 *2		
NSH5-V2 Hand-held	5.7-inch STN, 320 x 240 dots	No	Black (Emergency stop switch: red)	NSH5-SQR10B-V2 *2	UC, CE	
			Black (Stop switch: gray)	NSH5-SQG10B-V2 *2		
Cable	Screen transfer cable for IBM	PC/AT or compatible c	omputers	XW2Z-S002		
PT-to-PLC Connecting	PT connection: 9 pins	Length: 2 m		XW2Z-200T		
Cable	PLC connection: 9 pins	Length: 5 m		XW2Z-500T	1	
VSH5 Cables	RS-422A cable (loose wires)	Length: 10 m		NSH5-422CW-10M	7	
	RS-232C cable (loose wires)	Length: 3 m		NSH5-232CW-3M		
	RS-232C cable (loose wires)	Length: 10 m		NSH5-232CW-10M		

As of July 2008, the image memory has been increased to 60 MB. Product no longer available to order. \*1. \*2.

#### ■NS-Runtime

Model name	Specifications		Media	Model number	Standards
NS-Runtime	NS-Runtime Installer, manual in PDF format,	1 license	CD	NS-NSRCL1	
	hardware key (See note.)	3 licenses		NS-NSRCL3	
		10 licenses		NS-NSRCL10	

Note: A hardware key (USB dongle) is required to run NS-Runtime.

## **Ordering Information**

#### International Standards

- The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Contact your OMRON representative for further details and applicable conditions for these standards.

#### **EMC Directives**

#### Applicable Standards EMI: EN 61000-6-4 EMS: EN 61131-2 and EN 61000-6-2 (See note.)

PLCs are electrical devices that are incorporated in machines and manufacturing installations. OMRON PLCs conform to the related EMC standards so that the devices and machines into which they are built can more easily conform to EMC standards. The actual PLCs have been checked for conformity to EMC standards. Whether these standards are satisfied for the actual system, however, must be checked by the customer.

EMC-related performance will vary depending on the configuration, wiring, and other conditions of the equipment or control panel in which the PLC is installed. The customer must, therefore, perform final checks to confirm that the overall machine or device conforms to EMC standards.

Note: The applicable EMS standard depends on the product.

#### Low Voltage Directive

#### Applicable Standard: EN 61131-2

Devices that operate at voltages from 50 to 1,000 VAC or 75 to 150 VDC must satisfy the appropriate safety requirements. With PLCs, this applies to Power Supply Units and I/O Units that operate in these voltage ranges.

These Units have been designed to conform to EN 61131-2, which is the applicable standard for PLCs.

Please read and understand this catalog before purchasing the product. Please consult your OMRON representative if you have any questions or comments.

#### Warranty and Limitations of Liability

#### WARRANTY

OMRON's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by OMRON.

OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, REGARDING NON-INFRINGEMENT, MERCHANTABILITY, OR FITNESS FOR PARTICULAR PURPOSE OF THE PRODUCTS. ANY BUYER OR USER ACKNOWLEDGES THAT THE BUYER OR USER ALONE HAS DETERMINED THAT THE PRODUCTS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. OMRON DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED.

#### LIMITATIONS OF LIABILITY

OMRON SHALL NOT BE RESPONSIBLE FOR SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS OR COMMERCIAL LOSS IN ANY WAY CONNECTED WITH THE PRODUCTS, WHETHER SUCH CLAIM IS BASED ON CONTRACT, WARRANTY, NEGLIGENCE, OR STRICT LIABILITY.

In no event shall the responsibility of OMRON for any act exceed the individual price of the product on which liability is asserted.

IN NO EVENT SHALL OMRON BE RESPONSIBLE FOR WARRANTY, REPAIR, OR OTHER CLAIMS REGARDING THE PRODUCTS UNLESS OMRON'S ANALYSIS CONFIRMS THAT THE PRODUCTS WERE PROPERLY HANDLED, STORED, INSTALLED, AND MAINTAINED AND NOT SUBJECT TO CONTAMINATION, ABUSE, MISUSE, OR INAPPROPRIATE MODIFICATION OR REPAIR.

#### **Application Considerations**

#### SUITABILITY FOR USE

OMRON shall not be responsible for conformity with any standards, codes, or regulations that apply to the combination of the product in the customer's application or use of the product.

Take all necessary steps to determine the suitability of the product for the systems, machines, and equipment with which it will be used.

Know and observe all prohibitions of use applicable to this product.

NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

#### **PROGRAMMABLE PRODUCTS**

OMRON shall not be responsible for the user's programming of a programmable product, or any consequence thereof.

#### Disclaimers

#### **CHANGE IN SPECIFICATIONS**

Product specifications and accessories may be changed at any time based on improvements and other reasons. Consult with your OMRON representative at any time to confirm actual specifications of purchased product.

#### DIMENSIONS AND WEIGHTS

Dimensions and weights are nominal and are not to be used for manufacturing purposes, even when tolerances are shown.

#### PERFORMANCE DATA

Performance data given in this catalog is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of OMRON's test conditions, and the users must correlate it to actual application requirements. Actual performance is subject to the OMRON Warranty and Limitations of Liability.



Note: Do not use this document to operate the Unit.

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