## Solid State Relays with Built-in Current Transformer

## G3PF

CSM\_G3PF\_DS\_E\_7\_12

# A New-concept SSR with Built-in Current Transformer.

## Heater Burnout and SSR Shortcircuit Failure Detection.

- Built-in Current Transformer (CT) helps reduce wiring steps.
- Detects the burnout of any one of a group of heaters.
- Detects the burnout of 3-phase heaters.
- Detects SSR short-circuit failures.
- Error detection level can be easily set with a switch.
- Mounts to a DIN track or with screws.
- Three types of input terminals available: M3 terminals, screwless clamp terminals (detachable), or compact slotted screw terminals (detachable).
- Certified for CSA and EN (TÜV).
- The G3PF-2□□B-□□□ Series is UL certified.



Refer to Safety Precautions for All Solid State Relays and Safety Precautions on page 10.





For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

## **Ordering Information**

#### List of Models

Input terminals	Isolation method	Zero cross function	Operation indicator	Alarm output	Applicable load (See note.)	Model
				1 output (Heater	2 to 25 A, 100 to 240 VAC	G3PF-225B
MO 4				Burnout Detection,	2 to 35 A, 100 to 240 VAC	G3PF-235B
M3 terminals				SSR Short-circuit Failure Detection.	2 to 25 A, 200 to 480 VAC	G3PF-525B
				Common)	2 to 35 A, 200 to 480 VAC	G3PF-535B
				2 outputs (Heater	2 to 25 A, 100 to 240 VAC	G3PF-225B-CTB
Screwless clamp terminals	Phototriac-	Yes	Yes	Burnout Detection,	2 to 35 A, 100 to 240 VAC	G3PF-235B-CTB
(detachable)	coupler	100	100	SSR Short-circuit	2 to 25 A, 200 to 480 VAC	G3PF-525B-CTB
(40.400.142.10)				Failure Detection)	2 to 35 A, 200 to 480 VAC	G3PF-535B-CTB
				2 outputs (Heater	2 to 25 A, 100 to 240 VAC	G3PF-225B-STB
Compact slotted screw terminals				Burnout Detection,	2 to 35 A, 100 to 240 VAC	G3PF-235B-STB
(detachable)				SSR Short-circuit	2 to 25 A, 200 to 480 VAC	G3PF-525B-STB
(astasilable)				Failure Detection)	2 to 35 A, 200 to 480 VAC	G3PF-535B-STB

Note: The load current depends on the ambient temperature. Refer to Load Current vs. Ambient Temperature under Engineering Data for details.

## **Specifications**

## ■ Certification

CSA (File No.LR35535), TÜV (File No.R50124941, EN60947-4-3) UL (File No.E64562) (G3PF-2□□B-(□□□) Series)

## **■**Ratings

## Detection Power Supply

Rated power supply voltage	24 VDC
Operating voltage range	20.4 to 26.4 VDC
Current consumption	50 mA DC max. (at 24 VDC)

## Alarm Output

Output OFF collector voltage	30 VDC max.
Maximum carry current	100 mA
Output form	NPN open collector (ON when error is detected.)
Minimum load current	0.1 mA

## Operation Input

Input method	Voltage input	
Rated input voltage	12 to 24 VDC	
Operating input voltage range	9.6 to 26.4 VDC	
Operate voltage	9.6 VDC max.	
Release voltage	1.0 VDC min.	
Input current	5 mA DC max. (at 12 VDC) 10 mA DC max. (at 24 VDC)	

**Note:** If the power rise or fall time exceeds 200 ms for the detection power supply or operating input power supply, an alarm display or output may be activated by the failure detection function before the rated voltage is exceeded.

Select a DC power supply that has a power rise or fall time of 200 ms or less.

## ● Main Circuit

M	/lodel	G3PF-225B	G3PF-235B	G3PF-525B	G3PF-535B
		G3PF-225B-CTB	G3PF-235B-CTB	G3PF-525B-CTB	G3PF-535B-CTB
Item		G3PF-225B-STB	G3PF-235B-STB	G3PF-525B-STB	G3PF-535B-STB
Rated load voltage		100 to 240 VAC (50/60 Hz)		200 to 480 VAC (50/60 Hz)	
Operating voltage range		75 to 264 VAC, 50/60 Hz		180 to 528 VAC, 50/60 Hz	
Applicable load current*		25 A (at 40°C)	35 A (at 40°C)	25 A (at 40°C)	35 A (at 40°C)
Minimum load current		2 A			
Inrush current resistance		220 A (60 Hz, 1 cycle)	430 A (60 Hz, 1 cycle)	220 A (60 Hz, 1 cycle)	430 A (60 Hz, 1 cycle)
Permissible I2t (reference value	ie)	1,030A <sup>2</sup> s	1,030A <sup>2</sup> s	1,030A <sup>2</sup> s	1,030A <sup>2</sup> s

Note: The load current depends on the ambient temperature. Refer to Load Current vs. Ambient Temperature under Engineering Data for details.

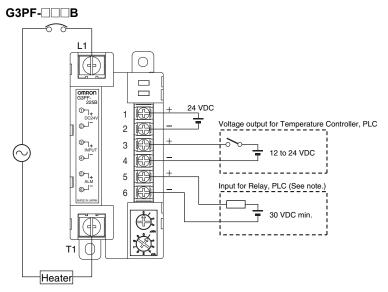
## **■**Characteristics

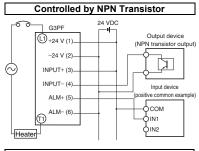
	Model	G3PF-225B	G3PF-235B	G3PF-525B	G3PF-535B	
		G3PF-225B-CTB	G3PF-235B-CTB	G3PF-525B-CTB	G3PF-535B-CTB	
Item		G3PF-225B-STB	G3PF-235B-STB	G3PF-525B-STB	G3PF-535B-STB	
Operate time		1/2 of load power source cycle + 1 ms max.				
Release	time	1/2 of load power source cycle	+ 1 ms max.			
Main	Output ON voltage drop	1.6 V (RMS) max.		1.8 V (RMS) max.		
circuit	Leakage current	10 mA max. (at 200 VAC)	10 mA max. (at 200 VAC) 20 mA max. (at 480 VAC)			
Alarm	Output ON voltage drop	1.5 V max.				
output	Leakage current	1 mA max.	1 mA max.			
Isolation	n resistance	100 M $\Omega$ min. (at 500 VDC)				
Dielectri	ic strength	2,500 VAC, 50/60 Hz for 1 min.				
Vibratio	n resistance	Destruction: 10 to 55 to 10 Hz, 0.35-mm single amplitude (0.7-mm double amplitude)				
Shock re	esistance	Destruction: 294 m/s <sup>2</sup>				
Ambient	t storage temperature	-30 to 70°C (with no icing or condensation)				
Ambient	t operating temperature	-20 to 60°C (with no icing or condensation)				
Ambient	t operating humidity	45% to 85%				
Weight		Approx. 400 g	Approx. 630 g	Approx. 400 g	Approx. 630 g	
SCCR (UL508) *		9 kA				

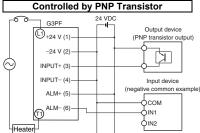
<sup>\*</sup> Obtained through coordination with a 30 A (Class CC/Class J) fuse. Refer to *Precautions for Correct Use* for details.

## Connection

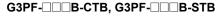
## **■**Connection Example

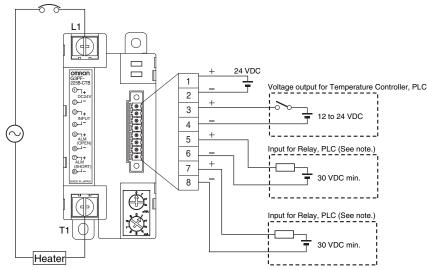




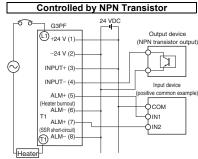


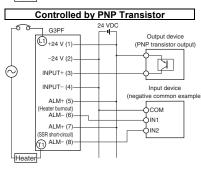
Note: With inductive loads (relay coil, etc.), connect back-current prevention diodes to both sides of the load.



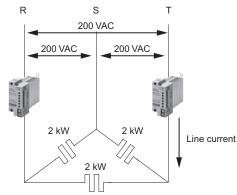


Note: With inductive loads (relay coil, etc.), connect back-current prevention diodes to both sides of the load. Terminals 5-6 output a heater burnout alarm, and terminals 7-8 output an SSR short-circuit failure alarm.





The G3PF is a single-phase SSR, but by using two or three of them, it is also possible to detect open circuits in a three-phase heater.



- Ex. When a 2 kW heater is delta connected
  - Normal line current: 17.3 A (10 A× $\sqrt{3}$ )
  - Line current when one heater is broken: 10 A

Recommended disconnection detection settings: 14 A (Between 17.3 A and 10 A)

- **Note 1.** Please compare the calculation results assuming a heater break with the heater break detection current/range to check whether detection is possible.
  - 2. When connected in delta, it is not possible to identify which heater has broken down.
  - 3. Star connection can be detected by using three G3PF units. If two units are used, if a heater breaks down in the phase without the G3PF, the line current may not fall below the break detection threshold, and the break may not be detected.
  - **4.** When using a 3-phase 4-wire system, an overvoltage will be applied between L1 and T1 of the G3PF if the neutral wire is broken, so even when using a 200 V power supply, please use the G3PF-5□□B series. Cannot be used on 3-phase 4-wire circuits exceeding 240 V.
  - **5.** If the heater is unbalanced, it may not be possible to detect a broken wire.

## Operation

#### **■**Error Detection Function

## Setting the Heater Burnout Detection Level

- The heater burnout detection level is set with switches on the front of the G3PF.
- Turn the switches to the current value to be detected.

The top switch sets the tens digit, and the bottom switch sets the ones digit. The default settings are followings: Setting switch (top row): 0

Setting switch (bottom row): 1

\*Example of setting 12 A Setting switch (top row): 1 Setting switch (bottom row): 2



## Operation during an Error

Model	Condition	Alarm indicator (red)	Alarm output		
Wiodei	Condition		Terminals 5-6	Terminals 7-8	
	Normal	Unlit	OFF		
G3PF-□□□B	Heater burnout, SSR open-circuit	Lit	ON	None	
	SSR short-circuit	Flashing	ON		
G3PF-□□□B-CTB	Normal	Unlit	OFF	OFF	
G3PF-□□□B-C1B	Heater burnout, SSR open-circuit	Lit	ON	OFF	
G311	SSR short-circuit	Flashing	OFF	ON	

### Heater Burnout Detection Function

Model	G3PF-□25B,	G3PF-□35B,	
Item	G3PF-□25B-□□□	G3PF-□35B-□□□	
Heater burnout	1 to 25 A (1-A increments)	1 to 35 A (1-A increments)	
detection current	1 to 25 A (1-A increments)	1 to 33 A (1-A increments)	
Heater burnout	For details, refer to Heater burnout detection current		
detection cur-	range (A) under the Heater Burnout Detection Curren		
rent range	Range table to the right.		
Detection time	1.0 s max. (with ON/OFF control)		

- Note 1. The alarm is output if the load current falls below the error detection current.
  - 2. Take the heater burnout detection current range into consideration when setting the heater burnout detection current.
  - 3. When using cycle control, heater burnout detection is possible at a control cycle of 200 ms min. and an output duty of 50% min. (When combined with the G32A-EA, heater burnout can be detected at an output duty of 50% or higher.)
  - When using cycle control, the detection time increases in inverse proportion to the output duty.
  - When used in combination with optimal cycle control (G3ZA), the heater burnout detection function cannot be used.
  - 6. Do not set the heater burnout detection current to 0 A. Doing so would cause constant detection of a SSR short-circuit failure when no operation input is applied. Also, settings 4 to 9 on the top setting switch are invalid. Do not set the switch to these values.
  - 7. Heater burnout detection function cannot be disabled. Even if the function is not necessary, set the detection current as specified in Note 2. If the control cycle is less than 200 ms and the heater burnout detection setting is too low for the actual load current, false detection may occur.
  - 8. When the heater burnout detection current is changed, the new value becomes effective immediately after the change. (The set value can be changed in the G3PF even during operation.)

#### **OSSR Failure Detection**

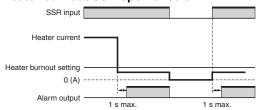
Detection level	One-half the set value for heater burnout detection
Detection time	1.0 sec max. (ON/OFF control) (See note.)

**Note:** When using cycle control, the detection time increases in inverse proportion to the output duty.

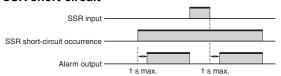
Use a control cycle of 200 ms or more. Anything lower than that may result in false detection.

#### ● Failure Detection Function Time Chart

## Heater burnout/SSR open-circuit



## SSR short-circuit



## ● Heater Burnout Detection Current/Range

Setting switch		Heater burnout detection current range (A)		
Top switch (× 10 A)	Bottom switch (× 1 A)	G3PF-□25B, G3PF-□25B-□□□	G3PF-□35B, G3PF-□35B-□□□	
0	0	Cannot be set	Cannot be set	
0	1	0.8 to 1.2	0.8 to 1.2	
0	2	1.6 to 2.4	1.6 to 2.4	
0	3	2.4 to 3.6	2.4 to 3.6	
0	4	3.2 to 4.8	3.2 to 4.8	
0	5	4.0 to 6.0	4.0 to 6.0	
0	6	5.7 to 6.3	4.8 to 7.2	
0	7	6.7 to 7.4	5.6 to 8.4	
0	8	7.6 to 8.4	7.6 to 8.4	
0	9	8.6 to 9.5	8.6 to 9.5	
1	0	9.5 to 10.5	9.5 to 10.5	
1	1	10.5 to 11.6	10.5 to 11.6	
1	2	11.4 to 12.6	11.4 to 12.6	
1	3	12.4 to 13.7	12.4 to 13.7	
1	4	13.3 to 14.7	13.3 to 14.7	
1	5	14.3 to 15.8	14.3 to 15.8	
1	6	15.2 to 16.8	15.2 to 16.8	
1	7	16.2 to 17.9	16.2 to 17.9	
1	8	17.1 to 18.9	17.1 to 18.9	
1	9	18.1 to 20.0	18.1 to 20.0	
2	0	19.0 to 21.0	19.0 to 21.0	
2	1	20.0 to 22.1	20.0 to 22.1	
2	2	20.9 to 23.1	20.9 to 23.1	
2	3	21.9 to 24.2	21.9 to 24.2	
2	4	22.8 to 25.2	22.8 to 25.2	
2	5	23.8 to 26.3	23.8 to 26.3	
2	6		24.7 to 27.3	
2	7		25.7 to 28.4	
2	8		26.6 to 29.4	
2	9		27.6 to 30.5	
3	0		28.5 to 31.5	
3	1		29.5 to 32.6	
3	2	Cannot be set	30.4 to 33.6	
3	3	. Califor be set	31.4 to 34.7	
3	4		32.3 to 35.7	
3	5		33.3 to 36.8	
3	6			
[ :			Cannot be set	
:			Carriot be set	
9	9			

## **Nomenclature**

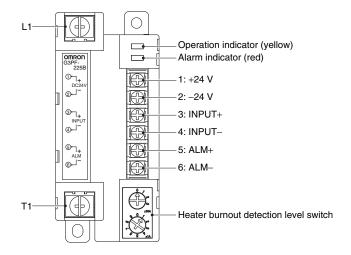
## **■**G3PF-□□□B

## ●Terminal Arrangement

Terminal name	Terminal number	Screw size
Main circuit terminals (output)	L1, T1	M5
Detection power sup- ply (input)	1, 2	
Operation input (input)	3, 4	M3
Alarm output termi- nals (output)	5, 6	

### Indicators

Name	Color	Condition	Meaning
Operation indicator	Yellow	Lit	Operating
Alarm indicator	Red	Lit	Heater burnout detection SSR open-circuit detection
		Flashing	SSR short-circuit detection



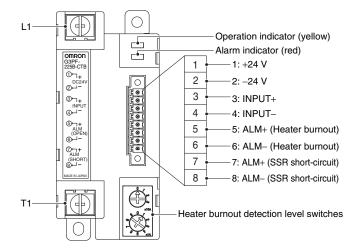
## **■**G3PF-□□□B-CTB, G3PF-□□□B-STB

## ●Terminal Arrangement

Terminal name	Terminal	Screw size	
Terminal maine	number	G3PF-□□□B-CTB	G3PF-□□□B-STB
Main circuit terminals (output)	L1, T1	M5	M5
Operation input (input)	1, 2		
Detection power sup- ply (input)	3, 4	terminals (FK-MCP1.5/8- STF-3.5, made by	M2 slotted screw terminals
Heater burnout alarm output (output)	5, 6		(MCVW1.5/8-STF- 3.5, made by Phoenix Contact)
SSR short-circuit alarm output (output)	7, 8	Filoenia Contact)	T HOGHIX CONTACT)

## Indicators

Name	Color	Condition	Meaning
Operation indicator	Yellow	Lit	Operating
Alarm indicator	Red	Lit	Heater burnout detection SSR open-circuit detection
		Flashing	SSR short-circuit detection

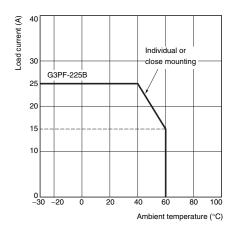


## **Engineering Data**

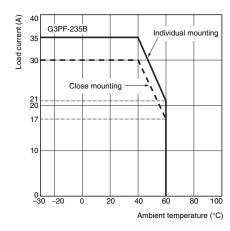
## ● Load Current vs. Ambient Temperature

G3PF-□25B

G3PF-□25B-□TB



## G3PF-□35B G3PF-□35B-□TB

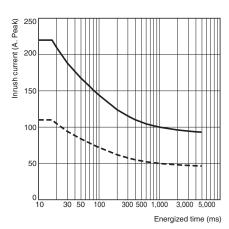


Note: The data above assumes that the Unit is mounted on a vertical surface. If it is mounted on a horizontal surface, reduce the load current shown above by 30%.

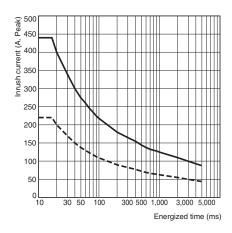
## ● One Cycle Surge Withstand Current

Non-repetitive input (For repetitive input, the figure will be less than the value for surge current withstand indicated by the broken line.)

G3PF-□25B G3PF-□25B-□TB



G3PF-□35B G3PF-□35B-□TB

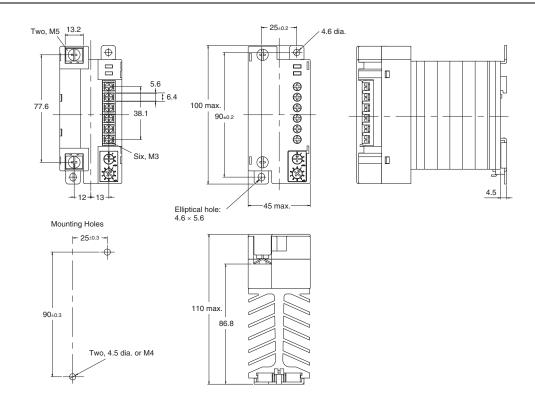


Dimensions (Unit: mm)

## ■Main unit

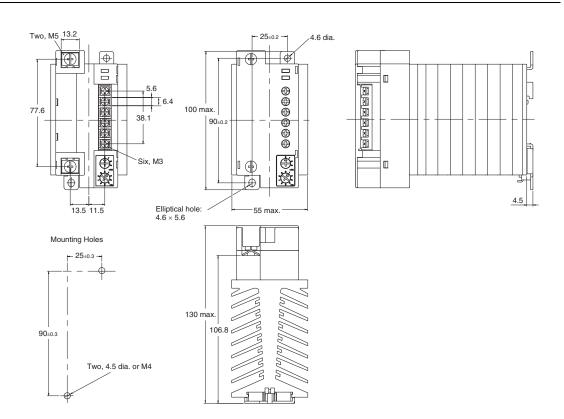
## G3PF-□25B





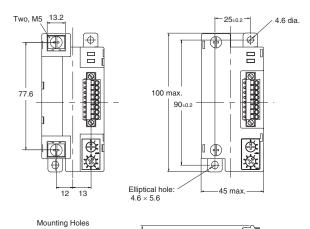
## G3PF-□35B





## G3PF-□25B-CTB





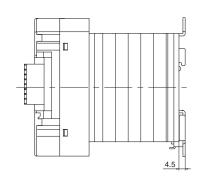
117 max.

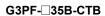
Two, 4.5 dia. or M4

90±0.3

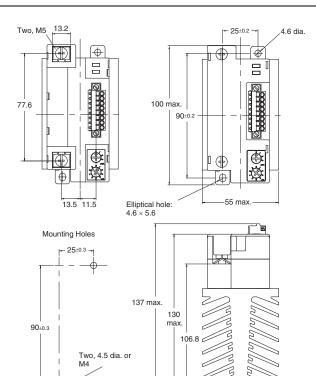
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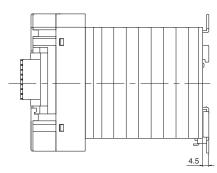
86.8





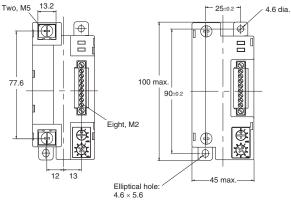


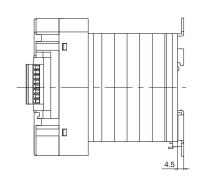


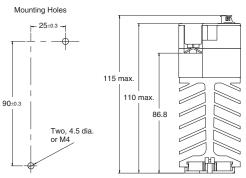


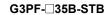
## G3PF-□25B-STB



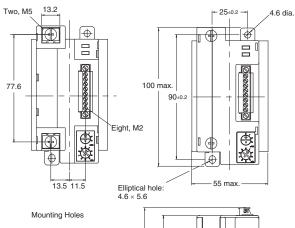


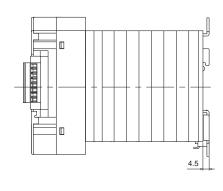


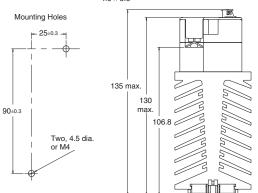












## **Safety Precautions**

Refer to Safety Precautions for All Solid State Relays.

## **↑** CAUTION

The G3PF may rupture if short-circuit current flows. As protection against accidents due to short-circuiting, be sure to install protective devices, such as fuses and no-fuse breakers, on the power supply side.



Minor burns may occasionally occur. Do not touch the SSR or the heat sink while the power is being supplied or immediately after the power supply has been turned OFF. The SSR and heat sink become extremely hot.



Minor electrical shock may occasionally occur. Do not touch the main circuit terminals on the SSR immediately after the power supply has been turned OFF.



Shock may result due to the electrical charge stored in the built-in snubber circuit.

Minor electrical shock may occasionally occur. Always turn OFF the power supply before performing wiring. Also, always attach the cover terminal.



## **Precautions for Safe Use**

OMRON constantly strives to improve quality and reliability. SSRs, however, use semiconductors, and semiconductors may commonly malfunction or fail. In particular, it may not be possible to ensure safety if the SSRs are used outside the rated ranges. Therefore, always use the SSRs within the ratings. When using an SSR, always design the system to ensure safety and prevent human accidents, fires, and social harm in the event of SSR failure. System design must include measures such as system redundancy, measures to prevent fires from spreading, and designs to prevent malfunction.

- (1) Operating and Storage Environments Do not use or store the G3PF in the following locations. Doing so may result in damage, malfunction, or deterioration of performance characteristics.
  - 1. Locations subject to corrosive or flammable gases.
  - 2. Do not store in locations subject to ambient storage temperatures outside the range –30 to 70°C.
  - 3. Do not use in locations subject to ambient operating temperatures outside the range –20 to 60°C.
  - 4. Do not use in locations subject to relative humidity outside the range 25% to 85%.
  - 5. Locations subject to high temperature or high humidity.
  - 6. Locations subject to condensation as the result of rapid changes in temperature.
  - 7. Locations subject to exposure to water, oil, or chemicals.
  - 8. Locations subject to dust (especially iron dust) or salts.
  - 9. Locations subject to rainwater or water splashes.
  - 10.Locations subject to direct sunlight.
  - 11.Locations subject to shock or vibration.

## (2) Transport

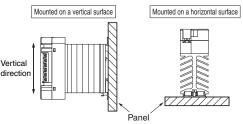
Do not transport the G3PF under the following conditions. Doing so may result in damage, malfunction, or deterioration of performance characteristics.

- Conditions in which the G3PF may be subject to water or oil splashes.
- 2. Conditions in which the G3PF may be subject to high temperature or high humidity.

- Conditions in which the G3PF may be subject to condensation as the result of rapid changes in temperature.
- Conditions in which the G3PF may be dropped or subject to excessive vibration or shock.
- 5. Conditions in which the G3PF is not packaged.

## (3) Mounting

- Do not use the G3PF if the heat radiation fins have been bent by being dropped. Doing so may result in malfunction due to a reduction in the heat radiation performance.
- 2. Do not block the movement of the air surrounding the SSR or heat sink.
  - Abnormal heating of the SSR may result in shorting failures of the output elements or burn damage.
- Make sure that there is no excess ambient temperature rise due to the heat generation of the G3PF. If the G3PF is mounted inside a panel, install a fan so that the interior of the panel is fully ventilated. Otherwise, shorting failures of the output elements or burn damage may result.
- Make sure the DIN track is securely mounted. Otherwise, the G3PF may fall.
- Do not handle the G3PF with oily or dusty (especially iron dust) hands. Doing so may result in malfunction.
- Mount the G3PF in the specified direction (on a vertical or horizontal surface). Otherwise excessive heat generated by the G3PF may cause short-circuit failures of the output elements or burn damage.



- 7. When mounting the G3PF to a control panel or other fixture with screws, be sure to tighten the screws to a torque of 0.98 to 1.47 N·m. A lower level of tightening torque may cause the G3PF to fall.
- Do not drop the G3PF or subject it to excessive vibration or shock. Doing so may result in damage, malfunction, or deterioration of performance characteristics.

#### (4) Wiring

 Use wires that are thick enough for the load current.
 Otherwise, excessive heat generated by the wire may cause burning.

Tightening torque M2: 0.22 to 0.28 N·m

M3: 0.4 to 0.56 N·m M5: 1.57 to 2.35 N·m counting torque (detachal

Control connector mounting torque (detachable terminal) 0.25 to 0.3 N·m

- 2. When tightening terminal screws, prevent any nonconducting material from becoming caught between the screws and the tightening surface. Otherwise, excessive heat generated by the terminal may cause burning.
- Use wires that are suited to the load current and voltage. Otherwise, excessive heat generated by the wires may cause burning, or the outer covering of the wire may melt, resulting in electrical shock or ground fault.
- 4. Use a crimp terminal size that is suited to the diameter of the wire. Otherwise, it may result in burning, or the outer covering of the wire may melt, resulting in electrical shock or ground fault.

- Do not use wires with a damaged outer covering.
   Otherwise, it may result in electric shock or ground leakage.
- Do not wire any wiring in the same duct or conduit as power or high-tension lines. Otherwise, inductive noise may damage the G3PF or cause it to malfunction.

#### (5) Adjustment and Use

Do not adjust or use the G3PF under the following conditions. Doing so may result in damage, malfunction, or burning.

- 1. Conditions in which voltage or current exceeding the rated values is applied to the input or output terminals.
- 2. Conditions in which a load exceeding the rated range is selected or used.
- 3. Conditions in which a power supply frequency other than the rated frequency is selected or used.

### (6) Failure Detection

If the G3PF control circuit or alarm output circuit should malfunction, the failure detection function and output will not operate normally. To protect against this possibility, it is recommended that the design includes redundant safety functions.

## (7) Noise and Surge Effects

If noise or an electrical surge occurs that exceeds the malfunction withstand limit for the G3PF output circuit, the output will turn ON for a maximum of one half cycle to absorb the noise or surge. Confirm that turning the output ON for a half cycle will not cause a problem for the device or system in which the G3PF is being used prior to actual use. The G3PF malfunction withstand limit is shown below.

• Malfunction withstand limit (reference value): 500 V

Note: This value was measured under the following conditions.

Noise duration: 100 ns and 1  $\mu$ s Repetition period: 100 Hz Noise application time: 3 min

### **Precautions for Correct Use**

The SSR in operation may cause an unexpected accident. Therefore it is necessary to test the SSR under the variety of conditions that are possible. As for the characteristics of the SSR, it is necessary to consider differences in characteristics between individual SSRs.

The ratings in this catalog are tested values in a temperature range between 15°C and 30°C, a relative humidity range between 25% and 85%, and an atmospheric pressure range between 88 and 106 kPa. It will be necessary to provide the above conditions as well as the load conditions if the user wants to confirm the ratings of specific SSRs.

#### (1) Solvents

Do not allow the resin parts of the G3PF to come in contact with solvents, such as alcohol, thinner, trichloroethane, or gasoline. Doing so will dissolve markings and may result in deteriorating the performance of the parts.

#### (2) Oil

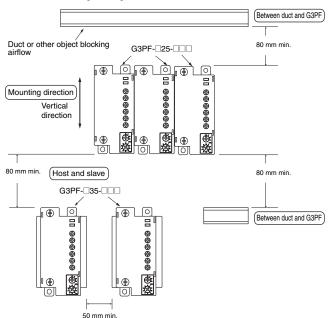
Do not allow the terminal cover of the G3PF to come in contact with oil. Doing so may cause the cover to become cloudy or to crack.

#### (3) Mounting

Do not drop the G3PF or subject it to excessive vibration. Doing so may result in damage, malfunction, or deterioration of performance characteristics.

#### (4) Mounting Interval (Panel Mounting)

Note: When close mounting, check Load Current vs. Ambient Temperature under Engineering Data.



#### (5) G3PF and Duct (or Other Object Blocking Airflow) Relationship

Incorrect Example

Countermeasure 1

Countermeasure 2

30 mm max. (No more than 1/3 the G3PF depth is recommended.)

Duct or other object blocking airflow

Vertical direction

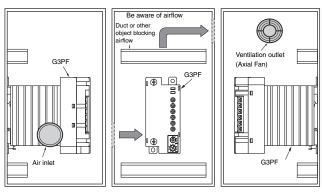
Duct or other airflow-blocking object

If the depth direction of the G3PF is obstructed by ducts, the heat radiation will be adversely affected.

Use ducts that have a shallow depth, to provide a sufficient ventilation area.

If the ducts cannot be made lower, place the G3PF on a metal base so that it is not surrounded by the ducts.

## (6) Ventilation Outside the Control Panel



**Note 1.** If the air inlet or air outlet has a filter, clean the filter regularly to prevent it from clogging to ensure an efficient flow of air.

- Do not locate any objects around the air inlet or air outlet, otherwise the objects may obstruct the proper ventilation of the control panel.
- 3. A heat exchanger, if used, should be located in front of the G3PF to ensure the efficiency of the heat exchanger.

## (7) G3PF Ambient Temperature

The rated current of the G3PF is measured at an ambient temperature of 40°C.

(8) The G3PF uses a semiconductor to switch the load. This causes the temperature inside the control panel to increase due to heating resulting from the flow of electrical current through the load. G3PF reliability can be increased by adding a ventilation fan to the control panel to dispel this heat, thus lowering the ambient temperature of the G3PF.

(Arrhenius's law suggests that life expectancy is doubled by each 10°C reduction in ambient temperature.)

G3PF rated current (A)	25 A	35 A
Required number of fans per G3PF	0.4	0.54

Example: For 10 G3PF SSRs with load currents of 35 A,  $0.54 \times 10 = 5.40$ 

Thus, 6 fans would be required.

- Note 1. Size of fans: 92 mm², Air volume: 0.7 m³/min, Ambient temperature of control panel: 30°C
  - 2. If there are other instruments that generate heat in the control panel in addition to SSRs, more ventilation will be required.
  - Ambient temperature: The temperature that will allow the SSR to cool by convection or other means.

(9) EN Standard Compliance (Short-Circuit Testing)

The conditions for compliance with EN standard short-circuit testing are as follows.

Short-circuit current: 3 kA (Type 1)

The following fuses are used as protection devices.

Rated current of G3PF		Applicable SSR	Fuse (IEC 60269-4)	
	25 A	G3PF-□25B	32 A	
	35 A	G3PF-□35B	63 A	

For use as SSR protection, select a fuse that will blow at or below the applicable inrush current capacity.

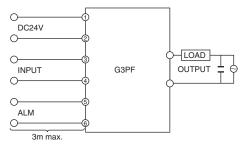
### (10) Using IEC Class I Devices

Always ground all metal parts. If you mount Relays on DIN Tracks, ground the DIN Tracks. Alternatively you can connect to a terminal block that meets IEC 60947-7-2 or equivalent standards for the same purpose.

#### (11) EMC

The following conditions have been met for EMC.

- · Connect a capacitor to the loadAfs power supply.
- Connect a power cable that is no longer than 3 m to the input and alarm output sections.



Recommended capacitor: 1  $\mu$ F, 250 VAC for the G3PF-2 $\square$ B, and 0.5  $\mu$ F, 500 VAC for the G3PF-5 $\square$ B

## (12) EMI

This is a Class A product (for industrial environments). In a residential environment, the G3PF may cause radio interference, in which case the user may be required to take appropriate measures.

#### (13) SCCR Values

The SCCR values for this product have been obtained through coordination with a fuse. The conditions under which the values were obtained are as follows.

Applicable SSR	SCCR value	Fuse
G3PF-2□□B(-CTB/STB) Series	9 kA	30 A (Class CC/Class J)
G3PF-5□□B(-CTB/STB) Series		

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