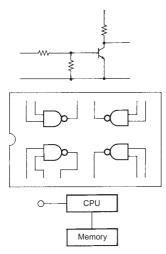
## **Counter Glossary**

#### **Electronic Counter**

A counter which mainly consists of transistors, ICs, micro-computers,

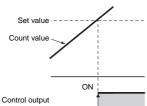


## **Electromagnetic Counter**

A counter which performs counting by energizing or de-energizing the built-in electromagnet.

#### **Preset Counter**

A counter whose control output operates when it counts up to a set value.

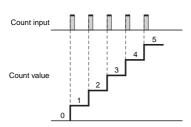


## **Totalizing Counter**

A counter which indicates the total value of the counting inputs and is not provided with a control output.

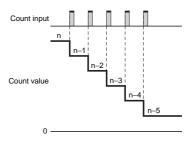
## Addition (Up/Incrementing) Counter

A counter having an add input and thus capable of counting in an ascending order.



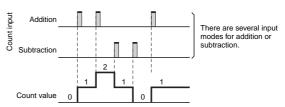
# Subtraction (Down/Decrementing) Counter

A counter with a subtract input and thus capable of counting in descending order.



## **Up/Down Counter**

A counter with the capability of counting in an ascending or descending order, depending on the up-down inputs. Also called a reversible counter.

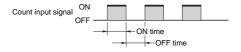


## **Maximum Counting Speed**

The maximum counting speed at which the display or output section of the counter operates accurately without miscounting. The maximum counting speed is expressed in units of counts per second (cps).

#### **ON/OFF Ratio**

The ratio of the ON signal time of a given input signal to the OFF signal time of the same input signal. The maximum counting speed of each counter is determined by a counting input signal with an ON-OFF ratio of 1:1.



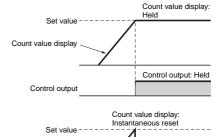
## **Operating Mode**

Control output patterns or display patterns that appear when counted up to the value set by the preset counter.

#### **Examples:**

N Mode

C Mode



Count value display:
Instantaneous reset

Count value display

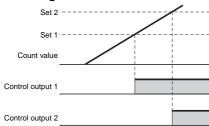
Control output: one shot

**Note:** Refer to the description of each product for information on operation in other modes.

#### Stage

Number of preset values that correspond with the number of control outputs.

#### **Example: Two-stage Counter**



## **Number of Digits**

The maximum number of countable digits.

## **Display Method**

The type of element used to display the counting results.

LED: Light emitting diode

LCD: Liquid crystal display

**Note:** Electromagnetic counters display results using a revolving mechanism with printed characters.

## **Externally Supplied Power**

Power supplied from the counter to sensors that are used for counting or resetting. (Also called sensor power.)

#### Reset

To restore the counting, display and output sections of the counter, to their initial states.

#### **Power Reset**

To reset the counter by cutting off the operating supply voltage.

#### **External Reset**

To reset the counter by applying a specific signal to the reset input signal terminal.

#### **Auto Reset**

To reset the counter automatically with a signal generated from inside the counter.

#### Self-reset

To reset the counter by a signal generated by internal circuitry.

#### **Manual Reset**

To mechanically reset the counter by manual means.

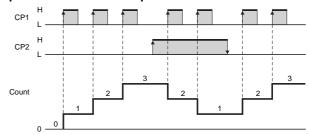
## **Electromagnetic Reset**

To electromagnetically reset the counter by applying a reset signal.

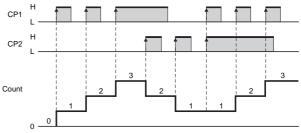
## **Counting Function**

Refer to the following timing charts for the input modes of incremental, decrementing, and up/down (or reversible) Counters. (These charts focus on the up/down input mode.).

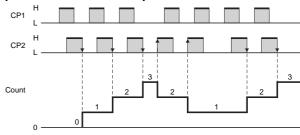
#### **Up/Down A Command Input**



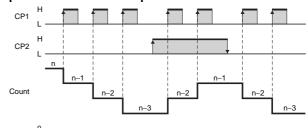
#### **Up/Down B Command Input**



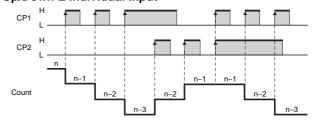
#### **Up/Down C Quadrature Input**



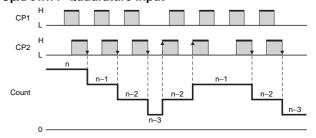
#### **Up/Down D Command Input**



#### Up/Down E Individual Input



#### **Up/Down F Quadrature Input**



## **Reference Material for Counters: Inrush Current**

"---" indicates a constant current and therefore the corresponding values are omitted from the table. All the values are approximate values and should therefore only be used as a guide.

### **■** Counters

| Model                           | Voltage             | Applied voltage | Inrush current<br>(peak value) | Time (see note) |
|---------------------------------|---------------------|-----------------|--------------------------------|-----------------|
| H7AN series                     | 100 to 240 VAC      | 264 VAC         | 23 A                           | 1 ms            |
|                                 | 12 to 24 VDC        | 26.4 VDC        | 15 A                           | 4 ms            |
| H7BX series                     | 100 to 240 VAC      | 264 VAC         | 7.6 A                          | 2 ms            |
|                                 | 24 VAC/12 to 24 VDC | 26.4 VAC        | 13.5 A                         | 2 ms            |
| H7CN series                     | 100 to 240 VAC      | 264 VAC         | 800m A                         | 1 ms            |
|                                 | 12 to 48 VDC        | 52.8 VDC        | 400m A                         | 1 ms            |
| H7E series                      |                     |                 |                                |                 |
| H7CX-A□-N series                | 100 to 240 VAC      | 264 VAC         | 4.9 A                          | 0.9 ms          |
|                                 | 24AC/12 to 24 VDC   | 26.4 VAC        | 9.3 A                          | 1.4 ms          |
|                                 |                     | 26.4 VDC        | 6.2 A                          | 1.7 ms          |
| H7CX-A□D-N series               | 24AC/12 to 24 VDC   | 26.4 VAC        | 9.2 A                          | 1 ms            |
|                                 |                     | 26.4 VDC        | 6.3 A                          | 1 ms            |
| H7CX-A series (previous models) | 100 to 240 VAC      | 264 VAC         | 5.8 A                          | 0.7 ms          |
|                                 | 24 VAC/12 to 24 VDC | 26.4 VAC        | 10.4 A                         | 1.2 ms          |
|                                 | 12 to 24 VDC        | 26.4 VDC        | 6:00 AM                        | 1.2 ms          |
| H7CX-R series (previous models) | 100 to 240 VAC      | 264 VAC         | 5.8 A                          | 0.7 ms          |
|                                 | 24 VAC/12 to 24 VDC | 26.4 VAC        | 10.4 A                         | 1.2 ms          |
| H7CZ series                     | 100 to 240 VAC      | 264 VAC         | 4.6 A                          | 0.4 ms          |
|                                 | AC24/12 to 24 VDC   | 26.4 VAC        | 9.2 A                          | 1 ms            |
|                                 |                     | 26.4 VDC        | 6.3 A                          | 1 ms            |
| H8BM-R series                   | 24 VDC              | 26.4 VDC        | 1.6 A                          | 12 ms           |

## **■ Cam Positioner**

| Model               | Voltage | Applied voltage | Inrush current<br>(peak value) | Time (see note) |
|---------------------|---------|-----------------|--------------------------------|-----------------|
| H8PS-8 Series       | 24 VDC  | 26.4 VDC        | 1.9 A                          | 23 ms           |
| H8PS-16, -32 Series | 24 VDC  | 26.4 VDC        | 3.1 A                          | 12 ms           |

Note: The time of the inrush current is measured as shown in the following figure.

